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# U.S. BARLEY INDUSTRY STATISTICS: 1950 - 76

Walter G. Heid, Jr. and Mack N. Leath

Commodity Economics Division

Economics, Statistics, and Cooperatives Service

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Barley is one of the four major feed grains grown in the United States. However, if present trends continue, it will be produced primarily for malting purposes within the next 10 to 20 years. Demand for malt is increasing at an annual rate of 3 to 5 percent while the demand for barley for livestock feed is largely residual. As this change in primary demand occurs, barley production will require new policy considerations. These tables and references are a supplement to an earlier report—U.S. BARLEY INDUSTRY (AER-395).

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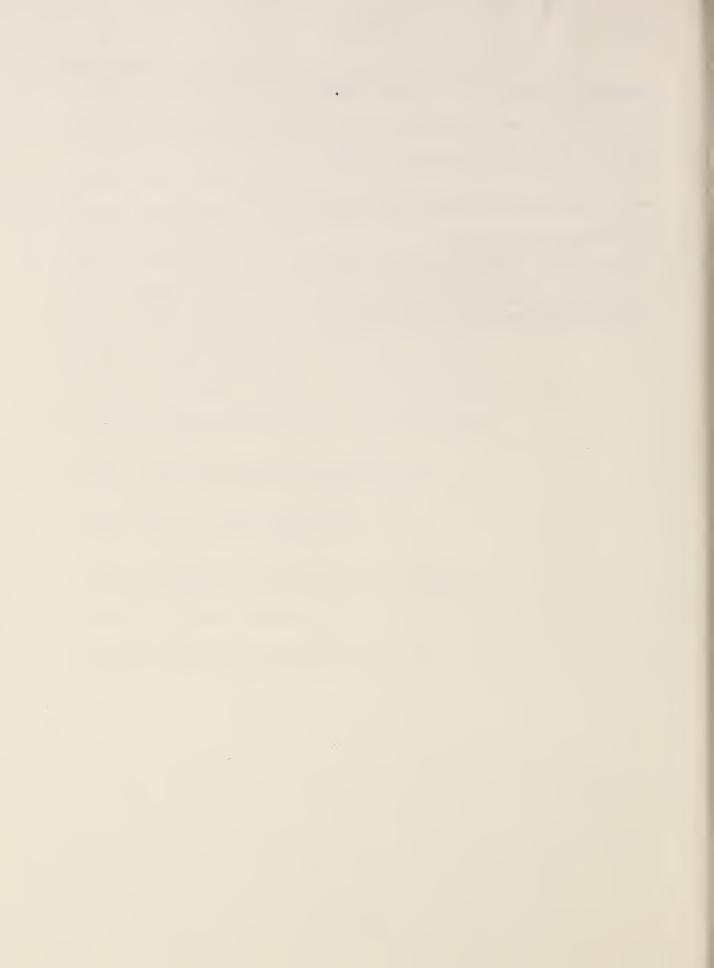
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U.S. BARLEY INDUSTRY STATISTICS: 1950-76

by

Walter G. Heid, Jr. and Mack N. Leath 1/

#### INTRODUCTION

Barley is one of four major feed grains grown in the United States. However, if present trends continue, it will be produced primarily for malting purposes within the next 10 to 20 years. The demand for malt is increasing at an annual rate of 3 to 5 percent, while the demand for barley for livestock feed is largely residual. Only about 47 percent of the disappearance in 1976/77 (180 million bushels) was for domestic livestock feed.

The tables, figures, and selected bibliography included in this report are published as a supplement to the research study, U.S. Barley Industry (AER-395) conducted by the Commodity Economics Division, Economics, Statistics, and Cooperatives Service, U.S. Department of Agriculture.

This supplement includes more data and a longer time series for certain key data. It also includes more detailed illustrations of product flows and an expanded bibliography. More specifically, the statistical data included in this report expand previous data on off-farm marketing practices, industry concentration, and industry sales estimates which will likely come to the forefront as certain industry trends occur.

#### SYNOPSIS

During its early U.S. history, barley was grown primarily for malting. The acreage harvested doubled between 1800 and the end of World War I. When the 18th (prohibition) amendment to the U.S. Constitution became effective in 1920, barley used in making alcoholic beverages decreased sharply. At the same time, barley production as livestock feed increased, and barley became one of the four major U.S. feed grains. Although the demand for malting varieties began to increase after the 18th amendment was repealed in 1934, feed barley continued to be an important crop.

## Supply

In the last 50 years, the production of malt barley has gained in importance relative to feed barley. Within the next 10 to 20 years, the volume of malt barley production is projected to overtake feed barley production. This,

<sup>1/</sup> Agricultural Economists, Economics, Statistics, and Cooperatives Service, stationed at Manhattan, Kansas, and Urbana, Illinois, respectively.

of course, depends on two factors—the continued growth in demand for beer, and no decrease in the acreage allotted to wheat production. Changes in the national wheat program have had a profound effect on barley acreages in recent years. Barley production is largely concentrated in the northern Great Plains where it competes with wheat for space. Barley acreage has decreased in years of increased wheat seedings, and vice versa. With world population growth projected to double by shortly after the year 2000, it is quite likely that the demand for both wheat as a food grain and barley for malt will increase.

North Dakota, California, Montana, Idaho, and Minnesota account for nearly 75 percent of the total U.S. barley production. Over 95 percent of the barley grown in North Dakota and Minnesota is now of the malting type.

About 15 to 20 percent of the barley is produced on irrigated land. In the case of malt barley, irrigation is important because it allows the producer to better control quality. Malt barley must meet certain specifications in terms of kernel size, plumpness, and protein to be acceptable to maltsters.

Annual production has accounted for about three-fourths of the total barley supply in recent years. Imports have accounted for 2 to 3 percent, and stocks have accounted for the remainder. Stocks have been divided about equally between farm and off-farm locations. In recent years, approximately twothirds of production has been sold off farms.

### Demand

Total disappearance has been about 400 million bushels per year since 1950, with domestic use generally accounting for over 80 percent. The use of barley for livestock feed peaked at 286 million bushels in 1970 and has declined since. In contrast, the trend in demand for malt barley has been steadily upward since 1960. During the 25-year period from 1950/51 to 1974/75, the production of malt beverages nearly doubled and per capita consumption of beer increased from 16.8 to 21.4 gallons.

If present trends continue, barley will be produced primarily for malting purposes within the next decade or two. Estimates of domestic malt barley demand from 1980 through the year 2000 follow:  $\underline{2}/$ 

Year	Million bushels
1980	140.7
1985	158.0
1990	175.2
1995	192.5
2000	209.7
1995	192.5

<sup>2/</sup> These estimates were computed as follows:  $Q_D$  = 2439.53 + 117.275 T where  $Q_D$  = quantity used by brewers, r = 0.9931, and T = 1, 2, 3, . . . . , 1960 = 1.

#### Prices

National grain programs have been a major force affecting barley supply and, in turn, barley price. General price relationships within the industry depend on the marketing channels used as well as the time, place, and form (processing) utility added to the commodity after it is produced.

Dual pricing occurs in the barley industry, with one price for malting barley and another for feed barley. Prices for each type reflect unique supply and demand forces. At the same time, the prices of malting and feed barley are not totally independent. In times of short supply of malt barley, certain amounts of feed barley may be used for malting, and vice versa. Feed barley prices also are related to other grain prices. Feed barley may be priced in relation to corn in corn producing areas, and more nearly in line with malt barley prices in the northern Great Plains and Pacific Northwest.

There is no futures market for barley. As a result, ownership risks cannot be shifted from cash buyers and sellers to speculators, nor can participants in the barley trade hedge their transactions. The use of contracts is becoming increasingly popular for malt barley which tends to protect both buyer and seller. However, in years like 1973 and 1974, when prices changed dramatically, this procedure of establishing price did not prove satisfactory.

## Industry Organization and Practices

Major channels of trade are via country elevators, terminal elevators, maltsters, and brewers. However, there are some changes occurring in the assembly and distribution process which may eventually change this flow pattern. In the barley trade, it is important to keep malting barley, as well as varieties of malting barley, segregated. Several methods are presently being used, including the construction or purchase of special storage facilities in production areas by large-scale farmers and maltsters, as well as contract specifications. The former practice leads to a greater degree of vertical integration either forward or backward. The latter results in malt barley that may pass through a terminal facility for inspection only.

Both the malting and brewing industries are highly concentrated. The four largest maltsters accounted for about 50 percent of the malt production in the early seventies, while the four largest breweries accounted for over 50 percent of the beer sales. Two trends are apparent. First, growth in both the malting and brewing industries is largely limited to large firms. Second, small firms are egressing.

## Policy

U.S. farm programs in most years have included barley, although feed grain programs have generally dealt mainly with corn. Perhaps, however, the greatest effect on barley production has been the status of wheat production. Barley tends to be substituted for wheat in years when wheat production is regulated and, conversely, barley acreage decreases sharply when no restrictions are placed on wheat production. This substitution is less in major malt barley

production areas and may become less pronounced as the major use of barley changes from feed to malt—a change which will require new policy considerations.

## World Production and Trade

The United States has accounted for less than 10 percent of the world barley trade in recent years. U.S. export trade is quite sporadic in terms of both countries and volume. U.S. barley is used to supplement short supplies of malting barley by some countries, for a food product by some, and as a feed grain by still others. Major U.S. markets in recent years have been West Germany, Italy, Poland, South Korea, and Mexico.

International barley prices tend to fluctuate more than corn prices, and at times may rise by 50 percent or more within a few months. These price fluctuations provide a contrast to more stable corn prices, and reflect a basic difference in the structures of the two markets. The more stable corn prices reflect the prominence of the United States in that world market, accounting for about 50 percent of total world exports.

#### TABULAR DATA AND ILLUSTRATIONS

The following tables and figures provide a central source of information on the barley industry. Generally, the data cover the quarter century of barley production and marketing beginning in 1950.

Table 1--Barley: Acreage planted, acreage harvested, yield per harvested acre, and production, 1900-76

Year	Acre	eage	Yield per harvested	: Production
rear :	Planted	Harvested	acre	:
:	Millior	acres	Bushels	Mil. bu.
•			DUSTICES	114.4. 04.
.900 :	NA	4.7	20.5	96.6
.901 :	NA	5.0	24.9	123.8
902 :	NA	5.5	26.7	146.2
903 :	NA	6.2	24.0	149.3
904 :	NA	6.6	25.2	166.1
	NT A	6 7	25.0	171 (
905 :	NA	6.7	25.8	171.6
.906 :	NA	6.7	26.6	179.1
.907 :	NA NA	6.9	22.0	150.6
	NA NA	7.4 7.7	23.1	170.8
909 :	NA	1.1	22.5	173.1
.910 :	NA	7.5	18.9	142.4
.911 :	NA	7.6	19.1	145.1
.912 :	NA	7.5	26.1	196.9
913 :	NA	7.7	20.7	158.8
914 :	NA	7.7	23.2	177.7
915 :	NT A	7.3	28.4	207.0
.915 :	NA NA	7.6	20.9	159.2
.917 :	NA NA	8.5	21.6	182.2
918 :	NA NA	9.2	24.5	225.1
919 :	NA NA	6.6	19.9	131.1
:	MA	0.0	19.9	131.1
.920 :	NA	7.4	23.0	171.0
.921 :	NA	7.1	18.8	132.7
.922 :	NA	6.6	23.2	152.9
.923 :	NA	7.2	22.2	159.0
.924 :	NA	7.0	23.5	165.3
.925 <b>:</b>	NA	8.2	23.5	192.5
.926 :	NA NA	7.9	21.0	166.0
.927 :	NA NA	9.5	25.3	239.1
.928 :	NA NA	12.7	25.8	328.4
929 :	14.7	13.6	20.7	280.6
:	14.7	15.0	20.7	200.0
930 :	13.6	12.6	23.9	301.6
.931 :	13.8	11.2	17.9	200.3
.932 :	14.6	13.2	22.7	299.4
.933 :	14.2	9.6	15.9	152.8
.934 :	12.0	6.6	17.8	117.4
:				Continued

Table 1--Barley: Acreage planted, acreage harvested, yield per harvested acre, and production, 1900-76--Continued

Year	Acre	eage	Yield per harvested	: Production
rear :	Planted	Harvested	acre	:
•		a acres	<u>Bushels</u>	Mil. bu.
: 1935 :	14.0	12.4	23.2	288.7
1936 :	12.8	8.7	17.7	147.7
1937 :	12.3	10.0	22.3	221.4
1938 :	12.2	10.6	24.2	256.6
1939 :	15.5	12.7	21.8	278.2
: 1940 :	14.7	13.5	23.0	311.3
1941 :	14.9	14.3	25.4	362.6
1942 :	19.7	17.0	25.3	429.5
1943 :	17.5	14.9	21.7	322.9
1944 :	14.3	12.3	22.5	276.3
: 1945 :	11.7	10.5	25.5	267.0
1946 :	11.5	10.4	25.5	265.1
1947 :	11.3	11.0	25.7	281.9
L948 :	13.1	11.9	26.5	315.5
1949 :	11.1	9.9	24.0	237.1
: 1950 :	13.0	11.2	27.2	303.7
1951 :	10.8	9.4	27.3	257.2
1952 :	9.2	8.2	27.7	228.2
1953 :	9.6	8.7	28.4	246.7
L954 :	14.7	13.4	28.4	379.3
: 1955 :	16.3	14.5	27.8	403.1
1956 :	14.7	12.9	29.3	376.7
1957 :	16.4	14.9	29.8	442.8
1958 :	16.2	14.8	32.3	477.4
1959 :	16.8	14.9	28.3	420.2
: 1960 :		13.9	31.0	429.0
1961 :		12.8	30.6	392.4
1962 :	14.4	12.2	35.0	427.7
1963 :	13.5	11.2	35.0	392.8
1964 :		10.3	37.6	386.1
: 1965 :	10.1	9.1	43.2	393.1
1966 :		10.2	38.3	392.1
1967 :		9.2	40.5	373.7
1968 :		9.7	43.8	426.1
1969 :		9.6	44.7	427.1

Table 1--Barley: Acreage planted, acreage harvested, yield per harvested acre, and production, 1900-76--Continued

Year	:	Acr	eage	Yield per	: : Production
rear	::_	Planted	Harvested	acre	: :
	:	W:11:		D:11-	W21 L
	:	MILLION	acres	<u>Bushels</u>	Mil. bu.
1970	:	10.5	9.7	42.8	416.1
1971	:	11.1	10.2	45.7	463.6
1972	:	10.6	9.7	43.6	423.5
1973	:	11.2	10.5	40.3	421.5
1974	:	9.0	8.2	37.2	304.1
	:				
1975	:	9.5	8.7	43.9	383.9
1976	:	9.3	8.4	44.8	377.3
	:				

NA = Not available.

# 1/ Estimated

Source:  $(\underline{53} \text{ and } \underline{56})$ . Underscored numbers in parentheses refer to references cited in the selected bibliography.

Table 2--Barley: Percentage of acreage planted to malting and feed varieties in major producing States, 1970-75

State and type of barley	1970 :	1971 : :	1972 : :	1973	1974 :	1975
			Perc	ent		
Minnesota:	•					
Six-rowed malting Feed	91.0	94.0 6.0	97.0 3.0	99.0 1.0	98.0 2.0	98.0 2.0
North Dakota:	•					
Six-rowed malting	95.6	94.8	95.5	95.4	96.5	97.2
Feed	4.4	5.2	4.5	4.6	3.5	2.8
South Dakota:	•					
Six-rowed malting	52.8	72.1	58.6	56.6	55.5	57.2
Feed	47.2	27.9	41.4	43.4	44.5	42.8
Montana:	•					
Two-rowed malting	: 36.1 : 63.9	50.2 49.8	48.4 51.6	50.4 49.6	50.2 49.8	38.4 61.6
Feed	: 63.9	49.0	21.0	49.0	49.0	01.0
Idaho:	:	43.0	40.0	/ 7 0	42.0	15.0
Two-rowed malting Six-rowed malting	: 36.0 : 2.0	41.0 5.0	48.0 3.0	47.0 4.0	43.0 3.0	45.0 5.0
Feed marting	: 62.0	54.0	49.0	51.0	46.0	50.0
	:		-			
Washington: Two-rowed malting	: : 11.6	13.9	24.0	25.7	24.2	10.8
Six-rowed malting	: 9.2	10.8	5.3	18.6	4.0	
Feed	79.2	75.3	70.7	55.7	71.8	89.2
Oregon:	•					
Two-rowed malting	: 14.0	13.0	14.0	11.0	15.0	22.0
Six-rowed malting	: 6.0	4.0	6.0	14.0	11.0	7.0
Feed	: 80.0	83.0	80.0	75.0	74.0	71.0
California:	:					
Two-rowed malting	: 1.6	.7	1.4	1.2	0	.5
Six-rowed malting	: 6.6 : 91.8	4.3 95.0	3.2 95.4	2.9 95.9	0 100.0	.7 98.8
Feed	. 91.0	95.0	33.4	33.3	100.0	,,,,

<sup>--- =</sup> Not applicable.

Source: (24).

Table 3--Barley: Usual planting and harvesting dates in major producing States  $\underline{1}/$ 

State and	1975	•• ••	Usual	-1	•• ••	Usual	Usual harvesting dates	dates		
sowing season	acreage	: p1	planting dates	lates	Begin	••••	Most active	aı.	End	-
	Thousands									
Pennsylvania: Fall sown Spring sown	155	Sept. Apr.	10 - Oct. 25 - May	Oct. 1 May 25	June 20 July 25	June Aug.	25 - July 1 - Aug.	5	July Aug.	10
Minnesota	850	Apr.	15 - Ma	May 30	July 25	Aug.	1 - Aug.	20	Sept.	10
North Dakota	1,990	Apr.	20 - Ju	June 1	Aug. 1	Aug.	10 - Aug.	25	Sept.	5
South Dakota	570	Apr.	5 - M	May 10	July 15	July	25 - Aug.	10	Aug.	1.5
Maryland	100	Sept.	15 - N	Nov. 10	June 10	June	20 - July	10	July	15
Virginia	104	Sept.	5 -	Nov. 1	June 1	June	20 - July	-	July	15
Montana	1,300	Apr.	10 - Ma	May 30	Aug. 5	Aug.	10 - Aug.	25	Sept.	1.5
Idaho: Fall sown Spring sown	755	Sept. Mar.	1 - 25 -	Oct. 15 May 25	July 15 July 25	July Aug.	25 - Aug. 5 - Sept.	20	Sept.	1 30
Wyoming	134	Apr.	5 - M	May 20	Aug. 1	Aug.	5 - Aug.	20	Sept.	Н
									,	

--Continued

9

Table 3--Barley: Usual planting and harvesting dates in major producing States  $\underline{1}/\text{--}$ Continued

: Usual harvesting dates	es Begin Most active End		. 15 June 20 July 1 - July 20 Aug. 5 . 30 June 30 July 5 - Sept. 10 Sept. 20	. 15 May 20 May 25 - June 30 July 10	. 25 Aug. 1 Aug. 20 - Sept. 1 Sept. 10	10 July 1 July 15 - Aug. 10 Aug. 20 11 1 July 5 July 20 - Aug. 15 Sept. 1	1 July 5 July 15 - Aug. 10 Aug. 10 15 July 25 Aug. 5 - Aug. 25 Sept. 15	15 May 15 June 1 - July 15 Aug. 15 1 Aug. 15 Sept. 1 - Sept. 20 Sept. 30
1975 : Usual	narvested : planting dates acreage :	Thousands	265 Sept. 1 - Oct. Mar. 15 - Apr.	115 Oct. 1 - Feb.	135 Mar. 20 - Apr.	400 Sept. 1 - Nov. Mar. 10 - April	177 Aug. 15 - Feb. Feb. 15 - May	1,060 Oct. 1 - Apr. Mar. 1 - May
State and :	sowing season :		Colorado: : : Fall sown : Spring sown :	Arizona	Utah	Washington: Fall sown Spring sown	Oregon: Fall sown Spring sown	California: Fall sown Spring sown

1/ States in which harvested acreage was 100,000 acres or more in 1975.

Source: (69).

Table 4--Barley: Acreage harvested by region and regional proportion of acreage, selected years

Region	1950	: : 1955 :	1960	1965	1970	1975	1976
	•• •• ••		Ī	1,000 acres	മ		
North Atlantic	: 289		218	176	206	185	179
East North Central	: 426		267	66	87	93	87
West North Central	: 5,243	6,776	5,946	3,456	3,152	3,581	3,474
South Atlantic	: 258		333	334	324	325	321
South Central	: 318		1,194	482	832	211	181
Western	: 4,621		5,898	4,597	5,124	4,348	4,175
United States	: 11,155	14,523	13,856	9,144	9,725	8,743	8,417
	••••						
	••••			Percent			
North Atlantic	2.6	2.3	1.6	1.9	2.1	2.1	2.2
East North Central	3.8	3.6	1.9	1.1	6.	1.1	1.1
West North Central	: 47.0	46.7	42.9	37.8	32.4	41.0	41.2
South Atlantic	: 2.3	2.2	2.4	3.6	3.3	3.7	3.8
South Central	: 2.9	4.3	9.8	5.3	8.6	2.4	2.2
Western	: 41.4	40.6	42.5	50.3	52.7	49.7	49.5
United States	100.0	100.0	100.0	100.0	100.0	100.0	100.0
	••						

Source:  $(\overline{53} \text{ and } \overline{66})$ .

Table 5--Area planted to major field crops, 1970-76

Crop :		: 1971 :			1974		: : 1976 :
			Mil	lion acr	es		
Feed Grains:							
Corn : Sorghum : Oats <u>1</u> / : Barley <u>1</u> / :	66.8 17.0 24.5 10.5	74.1 20.8 22.0 11.1	67.0 17.3 20.2 10.6	71.9 19.2 19.1 11.2	77.8 17.7 18.0 9.0	77.9 18.3 17.4 9.5	84.1 18.6 17.5 9.3
Total, feed:	118.8	128.0	115.1	121.4	122.5	123.1	129.5
Food Grains:							
Wheat: Winter <u>2</u> / Durum Other spring: All wheat Rye Rice	48.7	38.1 2.9 12.8 53.8 4.8 1.8	42.2 2.6 10.1 54.9 3.5 1.8	43.2 3.0 12.8 59.0 3.5 2.2	52.4 4.2 14.8 71.4 3.2 2.6	56.2 4.8 14.1 75.1 3.2 2.8	57.7 4.7 17.8 80.2 3.0 2.5
Total, food	54.7	60.4	60.2	64.7	77.2	81.1	85.7
Other crops:							
Soybeans Cotton Hay <u>3</u> /	43.1 11.9 61.5	43.5 12.4 61.4	46.9 14.0 59.8	56.7 12.5 62.1	53.5 13.7 60.6	54.6 9.7 61.9	50.3 11.6 62.2
Total, other	116.5	117.3	120.7	131.3	127.8	126.2	124.5
Total	290.0	305.7	296.0	317.4	327.5	330.4	339.7

 $<sup>\</sup>frac{1}{2}$ / Includes area planted in preceding fall.  $\frac{2}{2}$ / Area planted in preceding fall.

Source: (66).

<sup>3/</sup> Harvested acres.

Table 6--Relative value of barley and other common feed materials compared with corn when fed to different kinds of livestock  $\underline{1}/$ 

Feed unit value, average United States		100	06	06	105	85	95			165	115		105		140		06	100	07	06	
: Poultry		100	90	80	105	1	95			1	1		1				70	06	1	06	
Horses and mules		100	90	95	95	1	95			1	1		90		}		85	1	45	1	
Fattening: lambs	Percent	100	80	87	85	85	100			200	06		100		200		90	1	35	!	
Hogs	Pe	100	90	90	103	80	90			175	ŀ		1		1		1	105	30	1	
Wintering beef cattle		100	100	100	1	!	100			!	1		1		1		75	1	-	1	
Fattening : cattle :		100	85	88	105	95	92			225	1		1		135		1	1	35	06	
: Dairy : cows :		100	90	100	105	90	100			165	115		110		130		95	100	45	90	
			••	••	••	••	••	••	••	••	••	••	••	••	••	••	••	••	••	••	
Item		Grains: Corn	Oats	Barley	Wheat	Rye	Sorghum		Other concentrates:	Gluten meal	Gluten feed	Brewers'dried	grains	Distillers' dried	grains (corn)		Wheat bran	Wheat middlings	Oat millfeed	Corn and cob meal	

Continued--

Table 6--Relative value of barley and other common feed materials compared with corn when fed to different kinds of livestock 1/--Continued

Feed unit value, average United States		100	80	06	15		70	160	120	120	120	) 1	100
Poultry		100	50	1	1		70	100	1		!		
Horses and mules		100	80	Î	\$			125	1	ł	i I		-
Fattening:	Percent	100	85	90	15		800 000	200	ı	1	ł		
Hogs	Ā	95	70	phar ann	ţ		70	150	ones eran	1	1		100
Wintering; beef cattle		ş	!	!	}		1	ŀ	ļ		ł		-
Fattening cattle		100	85	90	15		1	200	140	1	190	1	au 000
: Dairy : cows :	** ** **	: 100	90	06:	10	••	: 65	: 170	: 80	•	100		
Item		Hominy feed	Molasses (cane)	Dried beet pulp	Wet beet pulp	*	Alfalfa meal	Soybeans	Cottonseed	Cowpeas	Velvet heans		Peanuts

-- = Negligible or not applicable.

1/ In the data shown in the last column, 100 pounds of barley is equivalent in feeding value for mixed shown in other columns. These values assume that the feed is fed as part of a properly balanced ration, livestock to 90 pounds of corn. Feeds are of different values for different classes of livestock, as and that it is fed to livestock of the age to which it is sulted.

Source: (55)

Table 7--Barley: Acreage, yield, production, farm disposition, 1950-76

	:	Acreage	: Acreage :	Vield ner	:	Farm disp	position <u>2</u> /
Crop	:	seeded		-	d:Production	·	•
year	•	for all				Used	Sold
	:	purposes 1/	for grain:	acre	:	on farm	from farm
-	<u>:</u>	**************************************					· <u> </u>
	:	1,000 a	cres	<b>Bushels</b>	Mil	lion bushe	els
	:						
1950	:	13,010	11,155	27.2	303.8	108.6	195.2
1951	:	10,790	9,424	27.3	257.2	102.1	155.1
1952	:	9,190	8,236	27.7	228.2	88.3	139.8
1953	:	9,615	8,680	28.4	246.7	88.0	158.7
1954	:	14,740	13,370	28.4	379.3	128.0	251.3
	:	·	·				
1955	:	16,293	14,523	27.8	403.1	142.9	260.1
1956	:	14,732	12,852	29.3	376.7	126.7	250.0
1957	:	16,398	14,872	29.8	442.8	143.9	298.9
1958	:	16,150	14,791	32.3	477.4	148.4	329.0
1959	:	16,766	14,869	28.3	420.2	132.2	288.0
	:	·	·				
1960	:	15,527	13,856	31.0	429.0	136.7	292.3
1961	:	15,623	12,806	30.6	392.4	118.5	273.9
	:	14,380	12,214	35.0	427.7	130.4	297.4
	:	13,452	11,236	35.0	392.8	110.8	282.0
1964	:	11,652	10,277	37.6	386.1	91.4	294.7
	:	,	,				
1965	:	10,123	9,166	42.9	393.1	92.9	300.2
1966	:	11,184	10,250	38.3	392.1	103.8	288.3
	:	10,077	9,230	40.5	373.7	104.1	269.6
1968	:	10,486	9,736	43.8	426.2	110.4	315.8
	:	10,291	9,557	44.7	427.1	116.3	310.4
	:	,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				
1970	:	10,490	9,725	42.8	416.1	114.8	301.3
1971	:	11,115	10,151	45.7	463.6	125.7	337.9
	:	10,639	9,707	43.6	423.5	110.0	313.5
	:	11,229	10,452	40.3	421.5	111.1	310.4
1974	:	8,994	8,168	37.2	304.1	84.1	220.0
	:	-,,,,	0,200		55.12		
1975	:	9,536	8,743	43.9	383.9	102.9	281.0
1976	:	9,296	8,417	44.8	377.3	96.6	280.7
	:	.,250	· ,				
	_						

Source:  $(\underline{53} \text{ and } \underline{56})$ .

 $<sup>\</sup>underline{1}/$  Includes barley sown in the preceding fall.  $\underline{2}/$  Disposition of a given year's production regardless of time of actual disposition.

Table 8--Barley: Percentage of open market farm sales, by month, marketing years 1966/67 - 1975/76

),0																			
1975/76		0.8	10.I 9.7	10.6	11.0	42.2	8.4	7.2	7.1	22.7	8.5	8.9	6.1	21.4	4.8	5.2	3.7	13.7	100.0
1974/75:		0.0	13.4	10.6	13.5	48.9	9.7	0.9	9.9	22.3	7.9	5.4	4.6	17.9	4.0	4.1	2.8	10.9	100.0
1973/74:		0.7	8.7 9.1	11.9	10.2	40.8	7.1	6.1	9.9	19.8	0.6	7.4	6.5	22.9	5.0	5.8	5.9	16.7	100.0
: 1972/73: 1973/74: 1974/75: 1975/76 :		1.1	10.2 7.8	10.9	10.7	40.7	7.0	6.5	5.7	19.2	8.6	7.4	6.2	23.4	5.0	6.3	5.4	16.7	100.0
1971/72:	nt	1.0	9.0 9.1	11.4	10.3	8.04	7.7	6.9	6.5	21.1	8.6	7.1	7.1	22.8	5.4	5.2	4.7	15.3	100.0
	Percent	6.1	11.3 9.1	10.8	10.4	42.9	8.0	7.3	7.5	22.8	10.1	7.2	5.8	23.1	4.2	4.2	2.8	11.2	100.0
1969/70: 1970/71:		1.5	ა დ 4 ლ	11.7	6.6	40.8	8.8	7.3	7.0	23.1	9.0	7.1	8.9	22.9	5.2	4.8	3.2	13.2	100.0
1968/69:		1.4	13.1 9.8	10.1	10.3	44.7	9.3	6.3	5.9	21.5	7.9	9.9	6.3	20.8	5.0	4.6	3.4	13.0	100.0
		1.1	12.0 11.2	17.5	10.3	52.1	8.2	6.2	5.7	20.1	7.4	5.7	6.4	18.0	3.9	3.5	2.4	8.6	100.00
1966/67: 1967/68:			11.4 10.3			6.64	8.0	6.4	8.9	21.2	7.4	4.7	5.5	17.6	4.6	3.7	3.0	11.3	100.0
		•••	•• ••	•••			• ••	••	•• ••				••					• •• •	
Month		May	June July	August	September	Summer	October	November	December	Fa11	January	February	March	Winter	April	May	June	Spring	Total

Source: (67).

Table 9--Barley: Supply available by marketing year, 1950-76

Year beginning June 1	Beginning inventory	Production	Imports	Total
•				
•		1,000 b	<u>ushels</u>	
1950 :	95	304	14	412
1951 :	114	257	13	384
1952 :	90	. 228	24	342
1953 :	66	247	37	350
1954 :	88	379	26	494
1955 :	154	403	26	583
1956 :	147	377	28	552
1957 :	148	443	24	615
: 1958 :	197	477	15	689
1959 :		420	18	667
L960 :		429	15	634
L961 :	178	392	20	590
: 1962 :		428	6	582
1963 :	171	393	13	576
1964 :	162	386	12	560
1965 :	133	393	8	534
: 1966 :	133	392	7	532
1967 :	148	374	9	531
1968 :		426	10	597
L969 :	225	427	13	665
1970 :	269	416	10	695
1971 :	184	464	12	660
L972 :	208	423	17	648
L973 :	192	422	9	623
L974 :	146	304	20	470
1975 :	92	384	16	492
1976 :	129	377	11	517

Source:  $(\underline{53} \text{ and } \underline{56})$ .

Table 10--Quarterly imports of barley and barley malt, marketing years 1950/51 - 1975/76

Marketing year	: June-Sept.	: OctDec. :	: JanMar.	: : AprMay :	: : Total <u>1</u> /
		<u>M</u> :	illion bushe	<u>ls</u>	
1950/51	5	3	3	3	14
1951/52	_	6	2	2	13
1952/53		10	3	6	24
1953/54	: 13	15	2	7	37
1954/55	11	0	2	2	26
	11	9	2 3	3 7	
1955/56		13			26
1956/57		9	4 3	3 5	28
1957/58	7	9	3	5	24
1958/59	5	6	2	2	15
1959/60 :		8	3	2	18
1960/61		7	1	3	15
1961/62		8	3	2	20
:					•
1962/63	2	2	1	1	6
1963/64	2	5	2	3	13
1964/65	4	6	1	1	12
1965/66	2	3	1	1	8
1966/67		4	$\frac{2}{1}$	1	7
_, , , , ,	: 3	4		1	9
	: 2	5	1	2	10
1969/70	: 3	5	1	4	13
1970/71	: : 6	2	2/	1	10
	4	5	<u>2</u> /	3	12
	7	7	2/	3	17
1973/74	_	4	$\frac{2}{1}$	1	9
17/3/14	,	7	*		
1974/75	8	6	3	4	20
1975/76 <u>3</u> /:	: 7	5	3	2	16

 $<sup>\</sup>frac{1}{2}$  Data may not add to totals due to independent rounding.  $\frac{2}{2}$  Less than 500,000 bushels.  $\frac{3}{2}$  Preliminary.

Source:  $(\underline{56})$ .

Table 11--Barley: Quarterly inventories, marketing years 1950/51 - 1975/76

	Jul	y 1	Octo	ber 1	Janua	ary 1	Apı	ril l
Marketing year	Farm :	Off- farm	Farm :	Off- farm	Farm :	Off- farm	Farm	Off- farm
				Million	bushels			
1950/51	30	50	186	121	140	104	89	75
1951/52	40	54	172	97	124	79	78	54
1952/53	38	35	132	89	99	65	57	41
1953/54	25	26	151	87	109	70	76	48
1954/55	35	36	229	129	167	118	118	89
1955/56	44	87	261	146	192	115	117	88
	39	78	228	164	162	130	106	97
	42	85	279	190	212	149	151	113
	63	106	314	190	231	165	155	137
1959/60	: 66	130	266	195	197	163	120	125
1960/61	: 56	111	283	191	205	152	128	118
,	: 65	87	242	191	180	154	98	118
	<b>.</b> 48	75	276	172	211	131	129	103
	: 67	79	257	163	195	130	127	102
	: 59	73	247	149	181	120	101	98
	<b>:</b> 38	61	244	143	186	116	99	94
	46	59	248	140	179	115	115	92
1967/68	: 57	65	233	149	185	119	129	89
-200702	: 72	66	303	151	248	124	184	99
1969/70	: 115	85	314	191	265	162	199	134
1970/71	: 137	100	305	184	239	142	142	115
	: 81	75	318	171	256	137	165	118
	: 107	68	322	132	246	116	161	97
	<b>:</b> 89	74	284	138	209	113	122	94
	: : 55	64	182	126	127	102	62	72
	: 30 <sup></sup>	46	223	126	162	114	98	86

Source: (<u>68</u>).

Table 12--Barley: Annual receipts at prominent western grain centers, selected years

Terminal market	: : 1950 :	1960	1970	: : 1973 :	1974	1975	1976
			۷.	Million bushels	els		
Chicago Duluth Enid Hutchinson	14.6 9.4 	11.2 32.1 3.1 .3	1.8 51.7 2.0	0.1 61.9 	0.1	0.2 19.8 	42.0
Kansas City Milwaukee Minneapolis <u>1</u> / Omaha	1.1 36.6 62.3	2.0 25.1 88.8	.7 24.6 2/109.4 	24.3 32.5	23.6 45.1	 16.8 37.5 	19.4 42.4 
Peoria Salina Sioux City St. Joseph		2,2,2,5		1111		1111	1111
St. Louis Toledo Wichita	1.5	2.1	۱۱.	1 1 .	۱۱ .		1 1 .
Total	127.5	166.2	190.5	119.0	100.9	74.5	108.2

For earlier years, data include inspected 1/ Data for 1973-1976 represent actual receipts. -- = Negligible or not applicable.

Source: (5).

receipts.

2/ Receipts were abnormally high in 1970.

Table 13--Barley: Designated grades of inspected receipts, 2 months following harvest, 1970-75

Class or subclass	:	1070	:	:	:	:	:
and special grades	: Unit :	1970		: 1972	: 1973		: 1975
	<u>:                                      </u>		<u>:</u>	<u>:</u>	<u>:</u>	<u>:</u>	. :
	: :						
Western Barley:	: :		10 750	0 (00		2 221	
•	:Number :	NA	13,758	8,688	12,162	8,904	9,246
Grades:	:_ :						
	:Percent:		66.2	64.8	67.5	65.0	73.8
0.0.	: Do. :		22.2	23.7	21.0	23.7	15.1
	: Do. :		5.6	5.6	5.2	6.0	4.2
	: Do. :		2.9	2.9	2.0	1.9	1.5
0.0.	: Do. :		1.6	1.4	1.0	1.3	1.0
	: Do. :	1.7	1.4	1.7	3.3	2.1	4.4
Special grades:	: :						
•	:Percent:		71.5	59.9	64.2	58.8	73.0
Two-rowed	: Do. :		18.8	20.1	30.0	25.1	15.1
	: Do. :	4.8	2.1	5.3	1.7	3.9	5.7
Malting	: Do. :	7.3	7.6	14.6	4.1	12.2	6.2
Tough	: Do. :	1.7	.9	3.9	6.7	1.1	6.3
Weevily	: Do. :	.1	.1	.1	.1	.3	.1
	: :						
Barley:	: :						
Receipts	:Number :	NA	5,226	5,369	9,744	4,707	5,106
Grades:	: :						
U.S. No. 1	:Percent:	47.3	62.7	60.9	55.5	53.8	43.8
U.S. No. 2	: Do. :	16.8	13.7	16.6	20.6	17.6	15.6
U.S. No. 3	: Do. :	24.4	10.6	11.1	9.4	12.0	12.6
U.S. No. 4	: Do. :	7.1	3.3	5.6	3.0	4.9	10.0
U.S. No. 5	: Do. :	1.9	6.4	2.4	1.9	2.1	5.5
Sample grade	: Do. :	2.6	3.4	3.4	9.6	9.6	12.7
	: :						
-	:Percent:	2.5	.5	25.6	11.8	26.9	30.4
	: Do. :		2.6	2.8	1.7	4.4	4.2
Weevily	: Do. :		29.3	1.6	3.7	1.5	2.0
	: 20. :	•			31.		
Malting Barley:	: :						
	:Number :	NA	9,590	10.274	9.978	9,494	11,223
	: :		,,,,,,	20,27	,,,,,	, , , , , , , , , , , , , , , , , , ,	,
	:Percent:	28.0	21.1	19.0	17.5	13.4	21.6
U.S. No. 2	: Do. :		43.0				
		30.9	35.8				
Subclasses:	. Do		33.0	J4.J	J4 • 1	31.4	41.9
	:Percent:		82.3	84.2	85.6	89.2	85.6
		9.2	6.0		3.3		3.7
Two-rowed malting			4.7		3.1		4.3
		11.0					
Blue malting Tough	: Do. :		6.9	8.4	8.0	9.3	6.4
	: Do. :	q	4	. h	- 3		. /

NA = Not available.

Table 14--Barley: Disappearance by use, 1950-76

	Percent	33.8	32.0	32.2	35.1	25.9	20.8	22.5	20.8	19.6	19.5	20.0	20.8	22.6	23.7		26.2	28.6	
	1 1	299	294	276	262	340	437	404	419	460	476	456	442	411	414	426	401	384	
	Total	 	37	33	37	17	41	97	69	98	114	122	89	78	73	89	59	78	09
Exports	Malt	1	4	5	5	5	4	4	2	5	4	4	က	2	က	က	2	7	2
	Grain	1	33	28	32	12	37	93	99	81	110	118	98	9/	70	65	57	9/	58
	Total	ushels -	261	261	239	245	298	339	335	333	346	354	367	363	339	346	367	323	324
	Live- stock feed	Million bushels	147	157	140	134	188	228	223	225	234	241	254	250	228	233	252	203	200
ic	Seed 3/		18	15	16	24	56	24	56	56	56	24	25	23	21	18	16	17	16
Domestic	r: : Food : uses : 2/	1	9	9	9	9	5	5	5	5	5	5	9	9	9	7	7	7	7
	d as malt for Alcohol and other alcoholic beverages 1/		12	4	ŀ		2	4	က	2	4	5	က	4	ന	4	4	9	5
	Used Reer b	1	79	79	78	80	11	78	78	75	11	79	79	80	81	84	88	90	96
••••	•• ••	1950	1951 :	1952 :	1953 :	1954 :	1955 :	1956 :	1957 :	1958 :	1959 :	1960 :	1961 :	1962 :	1963 :	1964 :	1965 :	1966 :	

Continued--

Table 14--Barley: Disappearance by use, 1950-76--Continued

Malt uses as a percentage of total disappearance $\frac{5}{2}$				Percent	30.5	31.5	33.1	24.3	28.5	29.1	28.6	36.5	37.2	36.2	
	Tota1		1 1 1 1	370	372	369	510	452	457	476	378	363	390		
		Total		1 1 1	36	12	10	84	41	70	93	42	24	99	
Exports		Malt :		1	2	2	2	2	က	4	က	ന	-	2	
		Grain		1	34	10	80	82	38	99	90	39	23	99	
	Total			onshels -	334	360	386	426	411	387	383	336	340	324	
	er be	stock feed 4/		Million bushels	206	229	250	286	268	240	235	186	191	168	
ic		Seed 3/			17	16	16	18	17	18	15	16	15	17	
Domestic	r:	Food uses 2/		 	8	8	8	6	6	6	6	6	6	6	
	Used as malt for:	Alcohol and other alcoholic beverages 1/		1 1 1 1 1	9	5	5	5	4	4	4	2	ന	3	
	Use	Beer :		1 1	97	102	107	108	113	116	120	124	122	128	
	Year	beginning: June 1 :	••	••	: 1967	1968 :	: 6961	1970 :	1971 :	1972 :	1973 :	1974 :	1975 :	: 9761	••

= Negligible.

1/ Compiled from reports of Internal Revenue Service; includes small quantities of barley grain.

2/ Malt used for food, pearl barley, barley flour, and breakfast cereal.

3/ Based on acreage seeded following crop.

4/ Residual; includes other minor uses and waste.

5/ Includes both domestic and export uses.

(53) and ESCS revisions. Source:

Table 15--Agricultural products used and beer produced by brewing industry, 1970-76

1976		4,194.3 1,663.5 675.5		21.2	!	6,554.4	1.9	376.6	4.9	406.7	6,961.1	163.8
1975		4,204.0 1,648.6 666.2		7.6	1	6,526.4	1.8	408.3	4.9	444.7	6,971.1	160.6
1974	S	4,258.6 1,554.4			1	6,369.6	1.5	345.3	9.8	383.9	6,753.5	156.2
1973	Million pounds	4,046.0 1,509.9 579.1			1	6,135.1	1.8	277.3	11.1	314.4	6,449.5	Million barrels 3 148.6
1972	M:1	3,856.5 1,476.6 555.8	4.	<del>.</del> е.	1	5,889.7	1.9	243.3	10.8	279.7	6,169.4	141.3
1971		3,777.2 1,494.1 511.2	.2	1.5	1	5,784.2	2,3	199.4	2.8	230.7	6,014.9	137.4
1970		3,664.6 1,449.5 498.7	.2	2.1		5,616.8	1.9	200.5	3.4	232.8	5,849.6	133.1
Product	Grain and grain products:	Malt Corn Rice	Wheat	Barley Sorghum	Rye	Total grain	Other agricultural products: Sovbeans	Sugar and sirup Hops	Hop extract Other	Total other	Total	Beer produced

-- = Negligible or not applicable.

Source: (37) and U.S. Brewing Association.

Table 16--Production and taxpaid withdrawals of malt beverages, and Barley malt used by the brewing industry, 1950-74

Year beginning July 1	: Production: of malt : beverages :	Total barley malt used	Barley malt used per barrel 1/	Taxpaid wi	thdrawals Per capita
	: 1,000 : barrels 1/	Million pounds	Pounds	1,000 barrels <u>1</u> /	<u>Gallons</u>
1950	: 88,976	2,678	30.1	83,246	16.8
1951	: 89,601	2,656	29.6	84,294	16.8
1952	: 90,434	2,666	29.5	84,559	16.6
1953	: 92,561	2,728	29.5	85,747	16.5
1954	: 89,791	2,627	29.3	84,457	15.9
1955 1956 1957 1958 1959	90,698 89,882 89,011 90,974 94,548	2,651 2,618 2,578 2,613 2,697	29.2 29.1 29.0 28.7 28.5	85,357 84,321 83,949 85,638 88,929	15.9 15.3 15.0 15.0
1960	: 93,496	2,657	28.4	87,926	14.9
1961	: 96,418	2,715	28.2	90,693	15.1
1962	: 97,961	2,745	28.0	91,494	15.0
1963	: 103,018	2,885	28.0	96,247	15.6
1964	: 108,015	3,016	27.9	100,307	16.0
1965	: 109,736	3,072	27.5	101,510	16.1
1966	: 116,564	3,271	28.1	107,301	16.8
1967	: 117,524	3,310	28.2	107,470	16.7
1968	: 122,657	3,432	28.0	111,867	17.2
1969	: 134,654	3,721	27.6	122,550	18.7
1970	: 134,092	3,679	27.4	123,850	18.6
1971	: 140,372	3,854	27.5	130,741	19.5
1972	: 143,014	3,898	27.3	133,960	19.8
1973	: 153,053	4,168	27.2	142,312	20.9
1974	: 157,870	4,225	26.8	146,853	21.4

<sup>1/</sup> One barrel equals 31 gallons.

Source: (3 and 39).

Table 17--Beer sales of the 10 leading brewers in 1976, and comparisons in selected years

Brewer :	1957	: : 1970	1975	: : 1976 <u>1</u> /
•		1,000	barrels	
Anheuser-Busch	6,115	22,400	35,200	29,000
Joseph Schlitz Brewing	6,023	15,000	23,279	24,162
Miller Brewing	2,332	5,253	12,862	18,403
Pabst Brewing	2,548	10,600	15,669	17,087
Adolph Coors	1,146	7,250	11,950	13,600
Olympia Brewing		<b></b>	5,777	6,367
The Stroh Brewery	2,583	3,250	5,133	5,765
The F & M Schaefer Brewing	2,940	5,800	5,881	5,300
F. Heileman Brewing			4,535	5,210
Carling-National Breweries :	3,150	4,950	4,850	4,312
Industry total (Mil. barrels)	84	123	147	150
Market share of top two	14.4	30.9	40.0	35.5
Market share of top five	28.2	50.5	67.0	68.1
Market share of top ten :	45.1	69.9	84.8	86.1

<sup>-- =</sup> Negligible or not applicable.

Source: (4), Jan. 20, 1977, and (37), Feb. 1972.

<sup>1/</sup> Preliminary.

Table 18--Number of breweries in selected years, and 1974 production of malt beverages by State and census region

	Br	Breweries in	in operation	. uo	1974 malt	1974 malt beverage production
kegion and state	1950	1960	1970	1974 :	Total	. Per plant
	•• ••	Number	ber		1,0	1,000 barrels
Moseth Atlantia						
North Atlantic: New England		6	9	9	5,411	902
New York	36	19	13	. 2	7,732	1,546
New Jersey	: 11	∞	9	5	8,357	1,671
Pennsylvania	: 57	26	20	18	7,499	417
Total	: 122	69	57	78	28,999	853
9	i i	1	1			
North Central:						
Ohio	35	13	8	4	6,989	1,747
Indiana	: 12	4	4	2	1,809	904
Illinois	: 31	15	9	က	3,939	1,313
Michigan	: 21	10	5	က	5,684	1,895
Wisconsin	: 52	33	22	6	16,691	2,188
Minnesota	: 18	13	7	5	۲,	846
Iowa	e •	2	П	-	1/ 47	47
Missouri	: 10	9	5	ო	12,141	4,047
North Dakota	¦ 	1	Н	;	1	!
Nebraska	7 :	Э	2		633	633
	••		į	Č	, , , , , , , , , , , , , , , , , , ,	7
Total	: 186	66	19	31	55,161	1,1/9
b						Continued

Table 18--Number of breweries in selected years, and 1974 production of malt beverages by State and census region --Continued

Donton and State	Br	eweries i	Breweries in operation	uc	; 1974 malt	1974 malt beverage production
Negion and state	1950	1960	1970	1974	: Total	. Per plant
		MitM	Nimbor		-	1 000 harrele
	•	nous de la constant d	1001		1	OOO Dailets
South Atlantic:	••					
Maryland	. 7	9	5	4	3,419	855
Virginia	. 4	2	H	2		1,503
North Carolina		1	-			4,898
Georgia		Н	П	2	$\overline{1}/3,340$	1,670
Florida	9	7	4	9		1,068
Other States	4	Н	<b></b> 4	}		
	••					
Total	: 23	17	13	15	21,072	1,405
	••					
South Central:	••		•			
Kentucky	9 :	Ŋ	2	7	_	1,169
Tennessee	: 5	-	1	1	1/ 4,898	4,898
Louisiana	:	4	က	m	1,598	533
Oklahoma		-	⊣	1	1	1
Texas	: 7	9	7	7	10,396	1,485
	••					
Tota1	: 21	16	13	13	19,230	1,479
						,
						Continued

Table 18--Number of breweries in selected years, and 1974 production of malt beverages by State and census region --Continued

	Bre	eweries i	Breweries in operation	uc	1974 malt	1974 malt beverage production
Region and State	1950	1960	1970	1974	Total	: Per plant
	••••	Number	ber		1,0	1,000 barrels
Western:						
Colorado	. 4	က	က	2	12,434	6,217
Arizona				7	1/ 274	274
Washington	: 10	7	4	4	6,177	1,544
Oregon	: 2	-		1	1/625	625
California	: 17	13	11	8	8,807	1,101
Hawaii	. 4	4	2	2	1/ 274	137
Other States	: 17	9	1	1	!	!
	••					
Total	: 55	35	22	18	28,591	1,588
United States	: 407	229	154	111	153,053	1,379
	••					

-- = Negligible or not applicable.

1/ Allocated from grouped data on basis of 1973 estimated capacity.

Source: (3)

Table 19--Percentage of national sales and total sales by the 10 leading beer sellers in 1957 and 1970

Leading sellers in 1970, percentage of national beer sales, and total barrel sales	:: ::(1) Anheuser-Busch 18.5 percent :: 22,400,000 barrels	::(2) Schlitz 12.4 percent :: 15,000,000 barrels	::(3) Pabst 8.8 percent :: 10,600,000 barrels	::(4) Coors 6.0 percent :: 7,250,000 barrels :: (In 1957, was 19th with 1.36 percent :: of national sales and total sales of :: 1,146,000 barrels.)	::(5) Schaefer 4.8 percent :: 5,800,000 barrels	:(6) Falstaff 4.4 percent :: 5,270,000 barrels :: (Includes sales of Narragansett which :: had 1.05 percent of national sales and :: total sales of 881,000 barrels in 1957.) ::
Leading sellers in 1957, percentage of national beer sales, and total barrel sales	(1) Anheuser-Busch 7.25 percent : 6,115,000 barrels ::	(2) Schlitz 7.15 percent :: 6,023,000 barrels ::	(3) Falstaff 5.10 percent :: 4,300,000 barrels ::	(4) Ballantine 4.72 percent: 3,981,000 barrels (By 1970, had dropped to 17th with 1.6 percent of national sales and total sales of 1,900,000 barrels.)	(5) Hamm 4.01 percent :: 3,376,000 barrels ::	(6) Carling 3.74 percent :: 3,150,000 barrels :: ::

Table 19--Percentage of national sales and total sales by the 10 leading beer sellers in 1957 and 1970--Continued

:: Leading sellers in 1970, :: percentage of national beer :: sales, and total barrel sales	:: (7) Miller 4.3 percent :: 5,253,000 barrels :: (In 1957, ranked 11th with 2.75 per- :: cent of national sales and total :: sales of 2,322,000 barrels.) ::	:: (8) Carling 4.1 percent :: 4,950,000 barrels :: (9) Hamm 4.5 percent :: 4,200,000 barrels	:: :: :: :: :: :: ::	3,750,( rys and 37th, re
Leading sellers in 1957, percentage of national beer sales, and total barrel sales	(7) Rheingold (Liebamm) 3.52 percent 2,966,000 barrels (By 1970, had dropped to 11th with 2.9 percent of national sales and total sales of 3,630,000 barrels. In 1965, Rheingold acquired Ruppert, which ranked 14th in 1957.)	(8) Schaefer 3.29 percent 2,940,000 barrels (9) Stroh 3.06 percent 2,583,000 barrels	(By 1970, had dropped to 13th with 2.7 percent of national sales and total sales of 3,250,000 barrels.)	2,548,000

Source: (37), Feb. 1972, p. 53.

Table 20--Principal malting firms, industry rank, and capacity, 1953

Firm	Industry	Active plants	Malt capacity	Proportion of capacity
		Number	Mil. bu.	Percent
Froedtert Grain and Malting Co., Milwaukee	н	7	18.0	15.3
Fleishmann Malting Corporation, Chicago	2	5	16.0	13.6
Rahr Malting Company, Milwaukee	en .	4	16.0	13.6
Kurth Malting Company, Milwaukee	4	2	0.6	7.6
Ladish Malting Company, Milwaukee	5	П	0.6	7.6
Albert Schwill and Company, Chicago	9	н	4.5	3.8
Northwestern Malt and Grain Company, Chicago	_	п	4.0	3.4
Wisconsin Malting Company, Milwaukee	∞	Н	4.0	3.4
Schlitz Brewing Company, Milwaukee	1/9B	<del></del> 4	3.9	3.3
Pabst Brewing Company, Milwaukee	10B	7	3.8	3.3
Meyer Malt and Grain Company, Buffalo	11	Т	3.0	2.5
				Continued

Table 20--Principal malting firms, industry rank, and capacity, 1953--Continued

Firm	Industry	Active plants	Malt capacity	Proportion of capacity
		Number	M11. bu.	Percent
Zinn Malting Company, Milwaukee	12	Н	2.8	2.4
Columbia Malting Company, Chicago	13	н	2.6	2.2
Anheuser-Busch, Incorporated, St. Louis	148	П	2.5	2.1
Schreier Malting Company, Sheboygan	15	H	2.1	1.8
H.W. Rickel, Detroit	16	н	2.0	1.7
Perot Sons Malting Company, Phildaelphia	17	1	2.0	1.7
Miller Malting Company, Los Angeles	18	П	2.0	1.7
Thos. Hamm Brewing Company, Minneapolis	19B	н	1.2	1.0
Riebs Company, Milwaukee	20	Н	6.	∞.
S		32	102.3	92.9
10 small brewer maltsters 14 small maltsters		10 14	6.0	5.1
Malting Industry Total (44 firms)		56	117.7	100.0

1/B = brewer maltsters.

Source: (9).

Table 21--Barley and barley products used by major industries, selected years

Industry	Unit	1947	1958	1967	: 1972
Flour and other grain mill products:	: : : : Mil. bu.	NA	4.3	2.8	3.0
Prepared feeds for animals and food: Barley Brewers' and distillers' grains	:: :Mil. bu. :: :1,000 tons ::	30.6 462.0	36.4 360.3	32.2 418.3	47.5 533.9
Cereal preparations: Barley	: :Mil. bu.	NA	1.3	1.6	1.1
Malt liquors: Barley Malt		NA NA	NA 1,407.1	2.9	NA 1,742.4
Malt: Barley Malt	:Mil. bu. ::1,000 cwt	NA NA	78.8 NA	93.6	99.1 477.9
Distilled liquor, except brandy: Malt	1,000 cwt	NA	1,953.0	1,953.0 2,520.8 1,329.7	1,329.7

NA = Not available.

Source: (71).

Table 22--Changing characteristics of the malt industry, SIC 2083, selected census years

Item	Unit	1947	1958	1967	1972
	•• ••				i
Companies	No.	41	32	32	NA S
Total establishments With 20 or more employees	do.	36 36	46 34	30	40 26
Total employees:	Thous. :	2.5	2.4	2.0	1.7
Payrol1	Mil. dol.:	9.5	16.3	17.1	20.0
Production workers	Thous.	2.0	1.8	1.5	1.3
Man hours :	Mil. : Mil. dol.:	4.5	3.6 10.9	3.1	2.5
Total cost of materials  Barley	do.	203.0 NA	138.0	168.7	168.5 143.8
Malt	• • • • • • • • • • • • • • • • • • •	NA	NA :	/•7	/ • 7
Value added by manufacturer : Value of shipments	 op op	53.9	$\frac{55.1}{195.3}$	47.5 216.5	55.0 226.3
Capital expenditures (new) :	do. :	6.9	3.1	7.1	7.9
Census specialization ratio	••	100	100	97	97
Census coverage ratio Concentration ratio:	••	100	رو د	700	ę ę
4 largest companies	••	65	50	39	NA
8 largest companies :	••	69	70	62	NA
	••				

NA = Not available.

Source: (71).

Table 23--Changing characteristics of the prepared animal feeds industry, SIC 2042, selected census years 1/

Item	Unit	1947	1958	1967	1972
	•	6		1	;
Companies	No.	2,363	2,016	1,835	NA 176 C
Vith 20 or more employees	do.	620,7	2,379	721	765
Total employees	Thous.	55.3	57.3	53.3	58.3
Payrol1	: : Mil. dol.:	143.3	252.3	325.9	475.6
Production workers	Thous	40.3	38.0	34.6	38.7
					. 70
Man nours	MIL.	97.8	81.4	187 1	0.4.0
Wage w	TOD TIME	93.0	0.101	T • / OT	604.3
Total cost of materials	do.	1,736.0	2,444.8	3,579.5	4,743.3
Barley	: do.	48.5	39.0	38.6	61.1
Spent grains from brewers and	••				
distillers	: op :	29.6	19.8	25.5	34.9
Value added by manufacturer	do.	394.2	798.9	1,226.8	1,714.3
Value of shipments	: do.	2,130.3	3,238.4	4,796.9	6,439.0
Capital expenditures (new)	do.	34.8	54.9	75.6	141.3
Census specialization ratio	: do.	95	97	97	95
Census coverage ratio	: do. :	89	91	94	94
Concentration ratio:	••				
4 largest companies	••	19	22	23	NA
8 largest companies	••	27	30	31	NA
	••				-

NA = Not available.  $\frac{1}{1}$  In 1972, this industry was divided into two SIC's: 2047--Dog, cat, and other pet food, and 2048-- prepared feeds not elsewhere classified.

Table 24--Changing characteristics of the cereal industry, SIC 2043, selected census years

Item	. Unit :	1947	1958 :	1967	1972
	••				
Companies	. No	25	23	30	NA
Total establishments	: do. :	99	43	45	47
With 20 or more employees:	: do. :	30	25	28	26
Total employees:	: Thous. :	11.3	10.9	12.2	12.9
Payroll :	: : Mil. dol.:	30.7	61.9	93.8	142.9
Production workers	Thous.	9.5	8.5	10.1	10.7
Man hours	: M11. :	19.5	16.8	20.2	21.6
Wages :	: Mil. dol.:	25.1	44.1	71.9	111.6
Total cost of materials	. do.	154.5	202.0	322.7	439.1
Barley	: do. :	NA	1.5	2.2	1.6
	••				
Value added by manufacturer :	: do. :	130.2	243.1	473.3	688.4
Value of shipments	: do. :	284.7	444.1	793.0	1,125.5
Capital expenditures (new)	: do. :	3.8	7.5	18.4	24.9
Census specialization ratio :	••	89	80	81	77
Census coverage ratio	••	87	81	82	84
Concentration ratio:	••				
4 largest companies	••	79	83	88	NA
8 largest companies :	••	91	95	97	NA
	••				

Table 25--Changing characteristics of the distilled liquor industry, SIC 2085, selected census years

•• •• ••	••	•			
No.	•				
: do:	No.	144	88	70	NA
	do. :	226	122	112	121
ployees : do. :	do. :	169	91	95	96
: Thous:	Thous. :	30.4	20.5	19.4	16.4
Payroll : Mil. dol.: 8	iil. dol.:	80.5	102.6	141.6	183.1
Production workers : Thous. : 2	Thous.	25.7	16.6	15.6	14.5
• ••	M11. :	52.0	32.2	31.9	28.6
Wages : Mil. dol.: 6	fil. dol.:	61.8	73.9	104.0	132.5
Total cost of materials : do. : 39	do.	397.9	482.8	639.3	780.4
op .	do.	NA	9.8	13.1	7.3
	••				
••	do. :	472.4	444.8	736.7	1,023.9
: do:	do.:	870.2	928.0	1,364.2	1,797.9
es (new) : do. :	do.:	22.9	6.6	27.0	32.8
Census specialization ratio : : 9	••	66	100	86	86
	••	66	86	86	66
Concentration ratio: : :	••				
4 largest companies : 7	••	75	09	54	NA
••	••	98	77	71	NA
	••				

Table 26--Changing characteristics of the flour and other grain milfproducts, SIC 2041, selected census years

Item	. Unit	1947	1958	1967	1972
Companies	No.	1,017	703	438	NA
Total establishments	: do. :	1,243	814	541	457
With 20 or more employees	: do. :	383	250	213	181
Total employees	: Thous.	39.5	28.2	20.5	16.1
Pavroll	: : Mil. dol.:	118.9	140.1	142.9	152.8
	•••				
Production workers	Thous.	30.7	20.5	14.8	11.9
Man hours	. M11.	74.4	44.1	33.2	26.9
Wages	: Mil. dol.:	85.7	96.2	95.5	108.1
	••				
Total costs of materials	: do. :	2,101.1	1,653.8	1,966.0	1,885.2
Barley	: do. :	NA	4.7	3.3	3.8
	••				(
Value added by manufacturer	: do. :	410.5	393.1	491.3	509.8
Value of shipments	: do. :	2,511.5	2,086.7	2,457.4	2,380.0
Capital expenditures (new)	: do. :	27.8	22.1	26.3	30.0
Census specialization ratio	••	92	93	93	97
Census coverage ratio	••	92	85	78	74
Concentration ratio:	••				
4 largest companies		29	38	30	NA
8 largest companies	••	41	51	94	NA
	••				

Table 27--Changing characteristics of the malt liquor industry, SIC 2082, selected census years

	: Unit	1947	1958	1967	1972
	•••				
Companies	. No.	404	211	125	NA
Total establishments	: do. :	440	258	185	167
With 20 or more employees	: do. :	393	224	150	130
Total employees	: Thous.	82.5	71.5	29.6	51.5
Payrol1	: Mil. dol.:	292.4	442.3	519.7	652.8
Production workers	Thous.	63.7	47.8	40.0	33.8
Man hours	. M11.	142.0	91.5	76.8	6.99
Wages	: M11. dol.:	210.2	279.6	331.4	408.7
,	••	0			
Total cost of materials	. do.	508.9	869.4	1,383.6	2,066.5
Barley		NA Y	NA FO	5.6	NA O
Mait	do.	NA	165.8	183.9	204.8
Value added by manufacturer		807.2	1.114.6	1,545.7	1,993.6
Value of shipments	: do. :	1,316.1	1,982.7	2,929.7	4,054.4
Capital expenditures (new)	: do. :	110.9	62.4	140.4	155.6
Census specialization ratio	••	100	100	100	100
Census coverage ratio	••	66	100	100	100
Concentration ratio:	••				
4 largest companies	••	21	28	40	NA
8 largest companies		30	77	59	NA

Table 28--Barley: Average prices, selected markets, and grades, 1950-76

Year	Minneapolis	Chicago	Kansas City	Los Angeles	Winnipeg
beginning August 1	No. 2 Malting No. $\underline{1}$	3: Feed ': <u>1</u> /	No. 3 <u>1</u> /	No. 2 Western $\frac{2}{4}$	No. 3 Western
		<u>Dolla</u>	ars per bushel	_	
	: 1.54 1.40 : 1.50 1.3 : 1.53 1.53	1.33 2 1.32	1.37 1.38 1.36	1.48 1.71 1.58	1.37 1.29 1.35
1955	1.50 1.40 1.41 1.32 1.26 1.19	2 1.16 5 1.00	1.17 1.20 1.04	1.33 1.25 1.18	1.07 1.20 1.09
1957 1958	1.19 1.15	1.18 1.02	1.15 .94 1.02	1.26 1.13 1.21	1.06 .98 1.02
1959 1960 1961 1962	1.16     1.09       1.16     1.03       1.41     1.33       1.18     1.11	.92 3 1.11	.93 .93 1.08 1.08	1.17 1.21 1.24 1.26	1.02 1.02 1.29 1.16
1962 1963 1964 1965	1.18 1.09 1.27 1.20	9 .99	1.06 1.06 1.13	1.28 1.31 1.34	1.10 1.07 1.17 1.20
1966 1967 1968	1.35 1.33 1.24 1.23	3 1.17 3 1.01	1.15 1.08 .95	1.34 1.21 1.32	1.25 1.13 1.02
1970 1971	1.16 1.10	2 1.05 5 .96	.92 1.10 1.07	1.28 1.42 1.49	.96 1.20 1.05
1973 1974	1.43 1.17 2.67 2.03 4.16 2.58	3 1.85 3 1.98	$\frac{1.36}{\frac{4}{4}}$	1.76 2.79 3.13	1.52 2.62 3.22
1975 1976	3.52 2.38 3.13 2.34		$\frac{4}{4}$	2.81 2.61	3.15 NA

NA = Not available.

Source: (53) and unpublished ESCS data.

<sup>1/</sup> Average of prices at close of each trading day.

 $<sup>\</sup>frac{2}{2}$  Average of prices on one day each week.  $\frac{3}{2}$  Average spot prices.

<sup>4/</sup> No sales reported.

Table 29--Barley: Farm and terminal market prices, 1900-76

Year <u>1</u> /	Season average price received by farmers	Terminal price of feed barley <u>2</u> /	Difference be- tween farm and feed barley prices	Terminal price of malt barley	Difference be- tween farm and malt barley prices
			Dollars per bushel		
1900	0.41	NA	NA	0.56	0.15
1901		NA	NA	.64	.19
1902	. 45	NA	NA	.56	.11
1903 :		NA	NA	.56	.11
1904 :		NA	NA	.49	.08
1005	20	NA	N/ A	50	11
1905		NA	NA NA	.50	.11
1906		NA	NA.	.61	.19
1907		NA NA	NA NA	.84	.18
1908		NA	NA NA	. 67 . 54	.10 02
1909	. 56	NA	NA	. 54	02
1910	.61	NA	NA	.74	.13
1911		NA	NA	.92	.10
1912		NA	NA	.48	03
1913		NA	NA	.51	01
1914		NA	NA .	. 65	.11
101-			***	60	11
1915		NA	NA	.63	.11
1916		NA	NA	1.17	.37
1917		NA	NA	1.49	.26
1918	. 95	NA	NA	1.00	.05
1919	1.24	NA	NA	1.43	.19
1920	.84	NA	NA	.74	10
1921		NA	NA	.55	.07
1922	.50	NA	NA	.58	.08
1923		NA	NA	.63	.08
1924		NA	NA	.84	.10
:					
1925		NA	NA	.67	.06
1926		NA	NA	.71	.13
1927		. 91	.22	.84	.15
1928		.60	.03	.65	.08
1929	.54	.56	.02	<u>3</u> /.59	.05
		. 30	.02	<u>.</u>	.03

Footnotes at end of table

Table 29--Barley: Farm and terminal market prices, 1900-76--Continued

	: 4	· m	Dicc		nice :
37	Season	Terminal	Difference be-	Terminal	Difference be-
Year	average price	price of	tween farm and	price of	tween farm and
1/	received by	feed	feed barley	malt	malt barley
	farmers	barley <u>2</u> /	prices	barley	prices
		Do	ollars per bushel		
	:				
1930	: 0.40	0.46	0.06	0.48	0.08
1931	: .33	.46	.13	.48	.15
1932	: .22	.34	.12	.39	.17
1933	: .44	.65	.21	.70	.26
1934	: .69	. 94	.25	1.05	.36
1025	. 20	50	2.1	60	20
1935		.59	.21	.68	.30
1936		1.15	.37	1.20	.42
1937		.68	.14	.78	.24
1938		.48	.11	.53	.16
1939	. 40	.49	.09	.55	.15
1940	4/.40	. 48	.08	.52	.12
1941		. 65	.12	.79	.26
1942		.78	.15	.92	.29
1943		1.21	.22	1.29	.30
1944		1.19	.18	1.30	.29
	:				
1945	: 1.01	1.28	.27	1.31	.30
1946	: 1.38	1.74	.36	1.78	.40
1947	: 1.73	2.22	.49	2.32	.59
1948	: 1.16	1.30	.14	1.40	.24
1949	: 1.06	1.43	.37	1.50	. 44
	:				
1950		1.46	.27	1.54	.35
1951		1.36	.10	1.50	.24
1952		1.52	. 25	1.53	.26
1953		1.40	.23	1.50	.33
1954	: 1.09	1.32	.23	1.41	.32
1055	: : .92	1.15	.23	1.26	.34
			.21	1.26	.27
1956		1.20 1.17	.21	1.24	.35
1957					.29
1958		1.15	.25	1.19 1.16	.30
1959	: .86	1.09	.23	T. TO	. 30

Footnotes at end of table

Table 29--Barley: Farm and terminal market prices, 1900-76--Continued

Year <u>1</u> /	Season average price received by farmers	Terminal price of feed barley 2/	Difference be- tween farm and feed barley prices	Terminal price of malt barley	Difference be- tween farm and malt barley prices
		Do	llars per bushel		
1960	0.84	1.07	0.23	1.16	0.32
1961		1.33	.35	1.41	.43
1962		1.11	.19	1.18	.26
1963		1.09	.19	1.18	.28
1964	.95	1.20	.25	1.27	.32
1965	1.02	1.32	.30	1.32	.30
1966	1.06	1.33	.27	1.35	.29
1967	1.01	1.23	.22	1.24	.23
1968	. 92	1.16	.24	1.15	.23
1969	. 88	1.08	.20	1.08	.20
1970	.97	1.22	.25	1.23	.26
1971		1.16	.17	1.16	.17
1972	1.21	1.17	04	1.50	. 29
1973		2.03	10	2.84	.71
1974	2.80	2.58	22	4.06	1.26
1975		2.38	05	3.30	.87
1976	2.29	2.34	.05	3.18	.89
	•				

NA = Not available.

Source:  $(\underline{53} \text{ and } \underline{56})$ .

<sup>1/</sup> Prices for year beginning July 1 since 1907. Earlier prices as of December 1.

<sup>2/</sup> Market prices from Bureau of Labor Statistics, Wholesale Prices—Monthly Quotations. Quotations for fair to good malting through September 1927. Beginning October 1927, price series changed to feeding barley, but quality remained unchanged; thus, no adjustment was made in series. Beginning August 1929, price changed to barley No. 3 feed, Minneapolis.

<sup>3/</sup> Prices quoted as Special No. 2, 1929-33; average daily prices of Minneapolis No. 2 malting weighted by carlot sales, 1934-75; simple monthly average for No. 3 or better malting, 70 percent or better plump, Minneapolis, 1976.

<sup>4/</sup> Includes allowance for unredeemed loans at average loan value.

Transportation Brewers' and maltsters' malt prices margin Chicago 1/		1.	1.	.74 1.85	1.	1.	1.	.57 1.77	1.	1.	1.	.57 1.77	1.			i	i.	i	.43	i.	1.		1.	1.	2.	
Minneapolis No. 3 or better malting (choice)	Dollars per bushel	1.25	1.10	1.11	1.17	1.17	1.17	1.20	1.19	1.19	1.19	1.20	1.22			1.22	1.21	1.26	1.34	1.34	1.45	1.59	1.58	1.61	1.65	1.66
Transportation and elevator margin		0.18	.23	.19	.21	.15	.13	.16	.18	.21	.20	.16	.13			.18	.25	.19	.17	.13	.13	.17	.24	.30	.34	27
Price received by farmers		: 1.07	: .87	: .92	96. :	: 1.02	1.04	1.04	1.01	86. :	66.	1.04	: 1.09	••	••	1.04	96. :	: 1.07	: 1.17	: 1.21	: 1.32	: 1.42	: 1.34	: 1.31	: 1.31	1.39
Crop year and month	1971/72:	July	Aug.	Sept.	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	Apr.	May	June		1972/73:	July	Aug.	Sept.	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	Apr.	Mav

Footnote at end of table.

Table 30--Prices and marketing margins for barley and malt, 1971/72-1975/76--Continued

Brewers' malt prices Chicago 1/			•		2.32	•	•	•		3.21		•	3.83	•			ب ب ب ب ب ب ب ب	4.15	4.45	4.45	4.85	5.05	5.00	5.00	5.00	5.00	5.00	
Transportation and maltsters' margin			0.21	48	32	.19	.21	.42	.30	90	36	. 59	68.	.72			.45	.15	.03	33	.20	.43	.55	.85	99.	.72	1.03	
Minneapolis No. 3 or better malting (choice)	Dollars per bushel		_		2.64		2.62		_	3.27		_	_				3.38	4:00	4.42	4.78	4.65	4.62	4.45	4.15	4.34	•	3.97	
Transportation and elevator margin			0.24	.35	.48	.41	.52	.45	77.	.75	96.	. 83	.75	98.			1.05	1.14	1.3	1.37	1.35	1.45	1.56	•	1.62	1.53	1.67	
Price received by farmers			1.58	2.10	2.16		•	•	•	2.52	•		Τ.	2.25	••	••	2.33	2.86	3,11	3.44	3.30	3.17	2.89	2.55	2.72	2.75	2.30	
Grop year and month		1973/74:	July		Sept.	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	Apr.	May	June	77777	77/4/17	July	Aug.	oept.	Nex.	. NOV.	Jec.	Tot.	Mor.	Anr.	Apt.	June	

Crop year and month	Price received by farmers	Transportation and elevator margin	Minneapolis No. 3 or better malting (choice)	Transportation and maltsters' margin	Brewers' malt prices Chicago 1/
			Dollars per bushel		
1975/76:	•• ••				
July	2.35	1.48	3.83	1.17	5.00
Aug.	2.56	1.09	3.65	1,35	5.00
Sept.	2.69	1.24	3.93	.89	4.82
Oct.	2.68	1.15	3.83	66.	4.82
Nov.	2.43	1.13	3.56	1.06	4.62
Dec.	2.35	1.00	3.35	1.27	4.62
Jan.	2.31	.93	3.24	1.13	4.37
Feb.	2.31	06.	3.21	1.16	4.37
Mar.	2.34	.88	3.22	1.15	4.37
Apr.	2.31	98.	3.17	1.05	4.22
Mav	2.41	.81	3.22	.85	4.07
June	2.60	.95	3.55	.52	4.07

1/ 34-pound bushel, in bulk.

Source: Prices received by farmers (64), Minneapolis malt prices (48), and brewers' malt prices (4).

Table 31--Terminal price relationships of Minneapolis feed barley with Chicago corn and Kansas City winter wheat, 1971/72-1973/74  $\underline{1}/$ 

Difference			0.54	.59	.54	.52	.52	.54	.51	.50	.53	.55	.54	.50			.62	· 84	66.	66.	1.11	1.35	1.33	88.	•	•	1.27	•	
Kansas City Nc. 1 hard wheat ordinary protein		i	•	•	•	•	1.56	•	•	1.57	•	•	1.62	•			1.58	1.82	2.10	2.15	2.25	2.62	2.67	2.08	2.42	2.63	2.63	2.69	
Difference	rs per bushel		0.48	• 34	.17	90.	.03	.03	.15	.14	.17	.20	.20	.18			.33	.31	.29	.16	.19	.10	<b>*00</b>	.39	.40	.65	.65	.91	
Chicago No. 3 yellow corn	Dollars	:	•	1.29	•	•		•	1.22	1.21	1.22	•	•	•			•	•	1.40	•	•	1.37	•	•	•	•	•	2.42	
: Minneapolis No. 3 or : better feed barley :			1.00	: .95	66.	: 1.04	: 1.04	1.04	: 1.07	: 1.07	: 1.05	1.06	1.08	: 1.05	••	••	96. :	86.	1.11	1.16	: 1.14	: 1.27	: 1.34	: 1.20	: 1.19	: 1.36	: 1.36	: 1.51	
Crop year and month		1971/72:	July	Aug.	Sept.	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	Apr.	May	June		1972/73:	July	Aug.	Sept.	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	Apr.	May	June	

Table 31--Terminal price relationships of Minneapolis feed barley with Chicago corn and Kansas City winter wheat, 1971/72-1973/74 1/--Continued

Difference			1.23	2.55	2.89	2.65	2.98	3.10	3.34	3.31	2.69	2.33	1.49	1.69	
Kansas City No. 1 hard wheat ordinary protein			2.90	4.67	5.01	4.67	4.78	5.22	5.68	5.82	5.01	4.07	3.59	4.05	
Difference	Dollars per bushel		0.85	. 79	.35	.35	.70	. 56	.56	.62	.67	.95	09.	.57	
Chicago No. 3 yellow corn	Dolla		2.52		2.47	2.37	2.50	2.68	2.90	3.13	2.99	2.69	2.70	2.93	
: Minneapolis No. 3 or : better feed barley :			: 1.67	: 2.12	2.12	2.02	: 1.80	: 2.12	2.34	2.51	2.32	: 1.74	: 2.10	: 2.36	
Crop year and month		1973/74:	July	Aug.	Sept.	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	Apr.	May	June	

 $\underline{1}$ / Comparisons are on bushel basis and do not reflect actual weight or feeding value relationships.

Source: (48)

Table 32--Farm price of barley and selected classes of wheat, 1972/73 and 1973/74

Item	July : Aug.	Aug.	Sep.	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	Apr.	May	June	June: Simple avg.
••													
Northern Plains :						Dolla	Dollars per bushel	bushel					
(spring and													
durum): 1/ :	1 26	-					, ,				000		
wnear, 19/2//3:	1.30	1.50 1.01	•		•	•	7.10		•	•	7.00	•	1.90
Barley, 19/2//3:	1.06	TO.T	T.08	0T.T	1.20	L.31	1.42 73	1.38	1.39	1.42	1.45	T.6U	L. 29
THE THE TOTAL TOTAL	000	, 4y	•	40.	•	•	01.3	•	•	•	. 0.0	•	•
wnear, 19/3//4:	2.33	4.01	•	4. TO	•	•	40.0	•	•	•	•	•	•
Barley, 1973/74:	1.62	2.35		2.46	2.32		2.59	3.00	3.24	2.59	7.58	2.80	2.53
Difference:	.91	2.16	•	1.64	•	•	2.75	•	•	•	•	•	•
••													
Pacific Northwest:													
(white): 2/:													
Wheat, 1972/73:	1.42	1.54	•	2.08		•	2.57	2.24	2.33	2.38	•	2.79	2.20
Barley, 1972/73:	1.34	1.45	•	1.65	•	•	2.04	2.04	2.03	•	•	2.16	1.82
Difference:	.08	60.	•	.43		•	.53	.20	.31		•	.63	.38
Wheat, 1973/74:	2.89	4.67	4.86	4.67	4.43	4.85	5.49	5.71	5.13	4.00	3,43	3.80	4.49
Barley, 1973/74:	2.46	3.00	•	3.05	•	•	3.26	3,35	3.30		•	2.82	•
Difference:	.43	1.67		1.62	•	•	•	2.36	•	•	.65	.98	•
••													
Montana (winter)::													
Wheat, 1972/73:	1.20	1.30	1.52	1.73	1.79	2.30	2.25	1.89	•	2.03	2.04	•	•
Barley, 1972/73:	.94	.95	.99	1.11	1.19	1.29	1.43	1.37	1.38	1.30	1.35	•	•
Difference:	.26	.35	.53	.62	.60	1.01	.82	.52		.73	69.	•	•
Wheat, 1973/74:	2.45	4.35	4.32	3.87	3.87	4.47	5.10	5.40	•	3.79	3.30	•	
Barley, 1973/74:	1.70	2.25	2.12	2.23	1.99	2.34	2.34	2.46	2.37	1.93	2.20	2.20	2.18
Difference :	.75	2.10	2.20	1.64	1.88	2.13	2.76	2.94	•	1.86	1.10	•	•
••													

 $\frac{1}{2}$  Includes North Dakota, South Dakota, and Minnesota.

Source: (57) and Montana Crop and Livestock Reporting Service, Helena, Mont.

Table 33--Barley-hog ratios, California and Montana, 1972/73-1974/75

Crop year	:	Califor	nia	:	Monta	na
and month	Hogs	Barley	: Barley- : hog ratio	Hogs	Barley	: Barley- : hog ratio
	: : <u>Dol./cwt</u>	Dol./bu.		Dol./cwt	Dol./bu.	
1972/73:	<b>:</b>					
Ju1y	: 27.30	1.36	20.1	25.80	0.94	27.4
Aug.	: 27.30	1.39	19.6	26.30	.95	27.7
Sept.	: 27.70	1.43	19.4	27.10	.99	27.4
Oct.	: 27.70	1.47	18.8	26.90	1.11	24.2
Nov.	: 27.20	1.51	18.0	25.20	1.19	21.2
Dec.	: 29.10	1.65	17.6	28.30	1.29	21.9
Jan.	: 30.50	1.72	17.7	29.70	1.43	20.8
Feb.	: 32.50	1.71	19.0	31.60	1.37	23.1
Mar.	: 36.40	1.70	21.4	35.30	1.38	25.5
Apr.	: 36.70	1.68	21.8	34.30	1.30	26.4
May	: 24.90	1.69	20.7	34.30	1.35	25.4
June	: 36.20	1.81	20.0	35.70	1.55	23.0
1973/74:	<b>:</b>					
July	: 38.70	1.90	20.4	39.10	1.70	23.0
Aug.	: 53.70	2.51	21.4	55.10	2.25	24.5
_	: 44.10	2.54	17.4	41.80	2.12	19.7
	: 40.70	2.64	15.4	39.10	2.23	17.5
	: 39.30	2.59	15.2	38.80	1.99	19.5
_	: 39.00	2.67	14.6	37.80	2.15	17.6
_	: 40.30	2.75	14.7	38.60	2.34	16.5
	: 38.60	2.93	13.2	38.70	2.46	15.7
	: 35.30	2.96	19.9	34.80	2.37	14.7
Apr.	: 30.80	2.49	12.4	30.50	1.93	15.8
May	: 27.30	2.32	11.7	26.90	1.95	13.8
June	: 24.50	2.36	10.4	24.10	2.20	11.0
1974/75:	:					
July	34.40	2.51	13.7	31.30	2.21	14.2
Aug.	: 35.40	3.04	11.6	34.20	2.55	13.4
	: 33.80	3.13	10.9	32.40	2.63	12.3
_ *	: 34.80	3.27	10.6	35.50	2.77	12.8
	: 35.00	3.39	10.3	35.90	3.04	11.8
Dec.	: 36.80	3.39	10.8	36.60	3.00	12.2
Jan.	: 36.80	3.33	11.0	37.50	2.85	13.2
Feb.	: 37.70	2.94	12.8	37.60	2.48	15.2
Mar.	: 37.60	2.66	14.1	37.40	2.18	17.2
Apr.	: 37.90	2.71	14.0	38.30	2.40	16.0
May	: 42.40	2.77	15.3	42.90	2.46	17.4
_ *	: 44.50	2.30	19.3	43.60	2.31	18.9
	:					

Source: (<u>64</u>).

Table 34--Barley: Production cost and return data for Northern Plains States, 1975 1/

Bu.   Per   Per	Per   Per   Per   Per   Per   Per   Per   Per     35.2	Budget item	Unit	Minn	Minnesota	No North	Northern Plains 2/ North Dakota South D	Plains 2	ains <u>2</u> / South Dakota	Mon	Montana
pts  bushel acre bushel acre bushel acre bushel acre  bushel acre bushel acre  bushel acre  bushel acre  bushel acre  bushel acre  bushel acre  bushel acre  bushel acre  bushel acre  bushel acre  bushel acre  2.55  2.50  2.15  2.15  2.15  s:  s:  s:  s:  bushel acre  bushel acre  bushel acre  bushel acre  bushel acre  acre  bushel acre  2.15	Bu.   35.2     35.5     28.5     215		•• ••	Per	Per	Per	Per	Per	Per	Per	Per
pts    Bu.   35.2	pts    Bu.   35.2		••	acre	bushel	acre	bushe1	acre	bushel	acre	bushel
Bu. : 35.2	Bu. : 35.2 35.5 28.5 38.9 : Dol./bu. : 2.65 2.50 2.20 2.15 : Dol. : 93.28 2.65 88.75 2.50 62.70 2.20 83.63 do. : 34.24 .97 25.86 .73 23.56 .83 20.26 do. : 38.78 1.10 30.81 .87 28.30 .99 26.32 do. : 15.88 .45 14.29 .40 10.78 .38 11.15 do. : 15.88 .45 17.64 .50 12.62 .44 14.41 : do. : 58.56 1.66 48.45 1.37 40.92 1.43 40.73 : do. : 34.72 .99 40.30 1.14 21.78 .76 42.90	••	••	••							
Dol./bu.       2.65        2.50        2.20        2.15         Dol.       93.28       2.65       88.75       2.50       62.70       2.20        2.15         Dol.       34.24       .97       25.86       .73       23.56       .83       20.26         do.       4.54       .13       4.95       .14       4.74       .17       6.06         do.       38.78       1.10       30.81       .87       28.30       .99       26.32         do.       3.90       .11       3.35       .09       1.84       .06       3.26         do.       15.88       .45       14.29       .40       10.78       .38       11.15         do.       19.78       .56       17.64       .50       12.62       .44       14.41         do.       58.56       1.66       48.45       1.37       40.92       1.43       40.73         do.       34.72       .99       40.30       1.14       21.78       .76       42.90	Bol./bu. : 2.65 2.50 2.20 2.15  Bol. : 93.28		Bu.	: 35.2		35.5	1	28.5	1	38.9	1
i Dol. i 93.28 2.65 88.75 2.50 62.70 2.20 83.63  bol. i 34.24 .97 25.86 .73 23.56 .83 20.26  do. i 38.78 1.10 30.81 .87 28.30 .99 26.32  do. i 3.90 .11 3.35 .09 1.84 .06 3.26  do. i 19.78 .56 17.64 .50 12.62 .44 14.41  do. i 58.56 1.66 48.45 1.37 40.92 1.43 40.73  do. i 34.72 .99 40.30 1.14 21.78 .76 42.90	Dol.       : 93.28       2.65       88.75       2.50       62.70       2.20       83.63         Dol.       : 34.24       .97       25.86       .73       23.56       .83       20.26         do.       : 34.24       .97       25.86       .73       23.56       .83       20.26         do.       : 38.78       1.10       30.81       .87       28.30       .99       26.32         do.       : 3.90       .11       3.35       .09       1.84       .06       3.26         do.       : 15.88       .45       14.29       .40       10.78       .38       11.15         do.       : 58.56       1.66       48.45       1.37       40.92       1.43       40.73         do.       : 58.56       1.66       48.45       1.37       40.92       1.43       40.73         do.       : 34.72       .99       40.30       1.14       21.78       .76       42.90		: Dol./bu.	2.65		2.50	1	2.20	;	2.15	1
bol. 34.24 .97 25.86 .73 23.56 .83 20.26 do. 38.78 1.10 30.81 .87 28.30 .99 26.32 do. 15.88 .45 14.29 .40 10.78 .38 11.15 do. 19.78 .56 17.64 .50 12.62 .44 14.41 do. 58.56 1.66 48.45 1.37 40.92 1.43 40.73 1 do. 34.72 .99 40.30 1.14 21.78 .76 42.90 1	bol. 34.24 .97 25.86 .73 23.56 .83 20.26 do. 4.54 .13 4.95 .14 4.74 .17 6.06 do. 38.78 1.10 30.81 .87 28.30 .99 26.32 do. 15.88 .45 14.29 .40 10.78 .38 11.15 do. 19.78 .56 17.64 .50 12.62 .44 14.41 do. 58.56 1.66 48.45 1.37 40.92 1.43 40.73 1 do. 34.72 .99 40.30 1.14 21.78 .76 42.90 1	ipts	: Dol.	: 93.28	2.65	88.75	2.50	62.70	2.20	83.63	2.15
bol. 34.24 .97 25.86 .73 23.56 .83 20.26 do. 38.78 1.10 30.81 .87 28.30 .99 26.32 do. 15.88 .45 1.40 30.81 .87 28.30 .99 26.32 do. 15.88 .45 14.29 .40 10.78 .38 11.15 do. 19.78 .56 17.64 .50 12.62 .44 14.41 do. 58.56 1.66 48.45 1.37 40.92 1.43 40.73 1 do. 34.72 .99 40.30 1.14 21.78 .76 42.90 1	bol. : 34.24 .97 25.86 .73 23.56 .83 20.26 do. : 38.78 1.10 30.81 .87 28.30 .99 26.32 do. : 3.90 .11 3.35 .09 1.84 .06 3.26 do. : 15.88 .45 14.29 .40 10.78 .38 11.15 do. : 58.56 1.66 48.45 1.37 40.92 1.43 40.73 1 do. : 34.72 .99 40.30 1.14 21.78 .76 42.90 1		••	••							
bol. : 34.24 .97 25.86 .73 23.56 .83 20.26 .606 do. : 4.54 .13 4.95 .14 4.74 .17 6.06 .06 do. : 38.78 1.10 30.81 .87 28.30 .99 26.32 do. : 15.88 .45 14.29 .40 10.78 .38 11.15 do. : 19.78 .56 17.64 .50 12.62 .44 14.41 do. : 58.56 1.66 48.45 1.37 40.92 1.43 40.73 1 do. : 34.72 .99 40.30 1.14 21.78 .76 42.90 1	in Dol. in 34.24 and 25.86 and 23.56 and 20.26 and 4.54 and 4.95 and 4.74 and 4.74 and 6.06 and 6. in 38.78 and 30.81 and 28.30 and 29. 26.32 and 6. in 3.90 and 30.81 and 28.30 and 28.30 and 29. 26.32 and 29. in 19.78 and 29. 26.32 and 29. in 19.78 and 29. in 1	ts:	••	••							
i. Dol.       : 34.24       .97       25.86       .73       23.56       .83       20.26         i. do.       : 4.54       .13       4.95       .14       4.74       .17       6.06         i. do.       : 38.78       1.10       30.81       .87       28.30       .99       26.32         i. do.       : 3.90       .11       3.35       .09       1.84       .06       3.26         i. do.       : 15.88       .45       14.29       .40       10.78       .38       11.15         i. do.       : 19.78       .56       17.64       .50       12.62       .44       14.41         i. do.       : 58.56       1.66       48.45       1.37       40.92       1.43       40.73       1         i. do.       : 34.72       .99       40.30       1.14       21.78       .76       42.90       1	30.1.       : 34.24       .97       25.86       .73       23.56       .83       20.26         do.       : 4.54       .13       4.95       .14       4.74       .17       6.06         do.       : 38.78       1.10       30.81       .87       28.30       .99       26.32         do.       : 3.90       .11       3.35       .09       1.84       .06       3.26         do.       : 15.88       .45       14.29       .40       10.78       .38       11.15         do.       : 19.78       .56       17.64       .50       12.62       .44       14.41         do.       : 58.56       1.66       48.45       1.37       40.92       1.43       40.73       1         do.       : 34.72       .99       40.30       1.14       21.78       .76       42.90       1	ts:	••	••							
do. : 4.54 .13 4.95 .14 4.74 .17 6.06 do. : 38.78 1.10 30.81 .87 28.30 .99 26.32 do. : 3.90 .11 3.35 .09 1.84 .06 3.26 do. : 15.88 .45 14.29 .40 10.78 .38 11.15 do. : 19.78 .56 17.64 .50 12.62 .44 14.41 do. : 58.56 1.66 48.45 1.37 40.92 1.43 40.73 1 do. : 34.72 .99 40.30 1.14 21.78 .76 42.90 1	do. : 4.54 .13 4.95 .14 4.74 .17 6.06 do. : 38.78 1.10 30.81 .87 28.30 .99 26.32 do. : 3.90 .11 3.35 .09 1.84 .06 3.26 do. : 15.88 .45 14.29 .40 10.78 .38 11.15 do. : 19.78 .56 17.64 .50 12.62 .44 14.41 do. : 58.56 1.66 48.45 1.37 40.92 1.43 40.73 1 do. : 34.72 .99 40.30 1.14 21.78 .76 42.90 1		: Dol.	: 34.24	.97	25.86	.73	23.56	.83	20.26	.52
do. : 38.78 1.10 30.81 .87 28.30 .99 26.32 do. : 3.90 .11 3.35 .09 1.84 .06 3.26 do. : 15.88 .45 14.29 .40 10.78 .38 11.15 do. : 19.78 .56 17.64 .50 12.62 .44 14.41 do. : 58.56 1.66 48.45 1.37 40.92 1.43 40.73 1 do. : 34.72 .99 40.30 1.14 21.78 .76 42.90 1	i do. : 38.78 1.10 30.81 .87 28.30 .99 26.32 i do. : 3.90 .11 3.35 .09 1.84 .06 3.26 i do. : 15.88 .45 14.29 .40 10.78 .38 11.15 i do. : 19.78 .56 17.64 .50 12.62 .44 14.41 i do. : 58.56 1.66 48.45 1.37 40.92 1.43 40.73 1 i do. : 34.72 .99 40.30 1.14 21.78 .76 42.90 1		op:	: 4.54	.13	4.95	.14	4.74	.17	90.9	.16
do. : 3.90 .11 3.35 .09 1.84 .06 3.26 do. : 15.88 .45 14.29 .40 10.78 .38 11.15 do. : 19.78 .56 17.64 .50 12.62 .44 14.41 do. : 58.56 1.66 48.45 1.37 40.92 1.43 40.73 1 do. : 34.72 .99 40.30 1.14 21.78 .76 42.90 1	do. : 3.90 .11 3.35 .09 1.84 .06 3.26	uriable costs	: do.	: 38.78	1.10	30.81	.87	28.30	.99	26.32	. 68
do. : 3.90 .11 3.35 .09 1.84 .06 3.26	do. : 3.90 .11 3.35 .09 1.84 .06 3.26	ixed) costs:	••	••							
do. : 15.88	do. : 15.88		: do.	3.90	.11	3,35	60.	1.84	90°	3.26	.08
do. : 19.78 .56 17.64 .50 12.62 .44 14.41	do. : 19.78 .56 17.64 .50 12.62 .44 14.41	and equipment	: do.	: 15.88	.45	14.29	.40	10.78	.38	11.15	.29
i do. i 58.56 1.66 48.45 1.37 40.92 1.43 40.73 i i do. i 34.72 .99 40.30 1.14 21.78 .76 42.90	i do. i 58.56 1.66 48.45 1.37 40.92 1.43 40.73 i i do. i 34.72 .99 40.30 1.14 21.78 .76 42.90	Lxed costs	op :	: 19.78	.56	17.64	.50	12.62	74.	14.41	.37
: do. : 58.56 1.66 48.45 1.37 40.92 1.43 40.73 : : : : : : : : : : : : : : : : : : :	: do. : 58.56 1.66 48.45 1.37 40.92 1.43 40.73 : : : : : : : : : : : : .99 40.30 1.14 21.78 .76 42.90		••	••							
: : :	: : :		op:	: 58.56	1.66	48.45	1.37	40.92	1.43	40.73	1.05
: do. : 34.72 .99 40.30 1.14 21.78 .76 42.90	: do. : 34.72 .99 40.30 1.14 21.78 .76 42.90		••	••							
: do. : 34./2 .99 40.30 1.14 21./8 ./6 42.90	: do. : 34.72 .99 40.30 1.14 21.78 .76 42.90	l, overhead, risk,	••		ć	0		7	r	6	-
		nt	op:	: 34.72	66.	40.30	1.14	21./8	9/.	47.90	1.10

Footnotes at end of table.

Table 34--Barley: Production cost and return data for Northern Plains States, 1975 1/--Continued

Rudget item	II.			No	Northern Plains $2/$	lains 2	2/		
nager trem		Minn	Minnesota	North	North Dakota South Dakota	South	Dakota	Mo	Montana
		Per acre	Per bushe1	Peracre	Per bushe1	Peracre	Per bushe1	Peracre	Per bushel
Land charge (cash or share rent)	Dol.	26.04	.74	29.88	.84	19.17	.67	25.78	99°
Management charge (7 percent of gross receipts)	do.	6.53	.19	.19 6.21	.17	.17 4.39	.15	.15 5.85	.15
Return to overhead and risk	do.	2.15	90.	4.21	.12	.12 -1.78	06 11.27	11.27	.29

= Not applicable.

-- = Not applicable.

1/ Data developed by Firm Enterprise Data System, Commodity Economics Division, ESCS in cooperation with Oklahoma State University, Stillwater, Okla.

2/ Budgets selected for each State are: Minnesota--barley, area 300; North Dakota--barley following crop, area 200; Sourth Dakota--barley following crop, area 200; and Montana--barley following fallow,

Table 35--Barley: Production cost and return data for Western States,  $1975 \ \underline{1}/$ 

Rudeot 4+0m	÷				Western States $\underline{2}/$	States	2/		
nager treiii		PI :	Idaho	Wash	Washington	: 0r	Oregon	: California	ornia
	••	••							
	••	: Per	Per	Per	Per	Per	Per	Per	Per
		acre	pushe1	acre	pushel	acre	pnshe1	acre	pushe1
Gross receipts:	•	•••							
Production	Bu.	: 67.1	1	56.9	1	36.3	1	8.89	ì
Price	: Dol./bu.	: 2.35	1	2.55	1	2.55	ļ	2.50	1
Total receipts	: Dol.	:157.69	2.35	145.09	2.55	92.57	2.55	172.00	2.50
	••								
Production costs:	••	••							
Variable costs:	••								
Preharvest	: Dol.	: 79.19	1.18	39.72	.70	34.50	.95	104.69	1.52
Harvest	: do.	: 8.21	.12	3.87	.07	3.41	60.	13.50	.20
Total variable costs	op:	: 87.40	1.30	43.58	.77	37.91	1.04	118.19	1.72
Ownership (fixed) costs:	••	••							
Tractors	: do.	: 2.82	.04	2.62	.05	2.92	.08	4.03	90.
Machinery and equipment	op:	: 12.07	.18	19.56	.34	18.93	.52	10.34	.15
Total fixed costs	: do.	: 14.89	.22	22.18	.39	21.85	.60	14.37	.21
	••	••							
Total costs	: do.	:102.29	1.52	65.76	1.16	59.76	1.64	132.56	1.93
Detries to land concepted		••••							
and management	: do.	: 55.40	.83	79.33	1.39	32.80	06.	39.44	.57

Footnotes at end of table.

Table 35--Barley: Production cost and return data for Western States, 1975 1/--Continued

F.	1			M	Western States 2/	tates $2$			
budger irem	. unit	PI	Idaho	Washington	ngton	Oregon	uos	California	ornia
		Per acre	Per bushel	Per acre	Per bushe1	Per acre	Per bushel	Per acre	Per bushel
Land charge (cash, or share rent)	: : Dol.	76.95	76.95 1.15	38.42	. 68	.68 30.48	.84	.84 78.00 1.13	1.13
Management charge (7 percent of gross receipts)		11.04	.16	.16 10.16	.18	6.48	.18	.18 12.04	.17
Return to overhead and risk	do.	:-32.59	64.	.49 30.76	.54	.54 -4.16	1	11 -50.60	74

-- = Not applicable.

1/ Data developed by Firm Enterprise Data System, Commodity Economics Division, ESCS, in cooperation with Oklahoma State University, Stillwater, Okla.

2/ Budgets selected for each State are: Idaho--barley irrigated, area 400; California--barley, irrigated, area 500; Oregon--barley fallow, area 200; and Washington--barley following crop, area 400.

Table 36--Replacement costs, estimated weighted average cost per bushel, for handling and storing grain, by area and type of facility, fiscal year 1975  $\underline{1}/$ 

Area and type	Rec	eived b	y	Loa	adout by	T was once	: : Storage
of facility	Truck	Rail	Water	Truck	Rail	Water	9 6 5
	6 6 0		Cent	s per bus	shel		
North Plains: Country Inland terminal Port terminal	: 2.32 : 1.53 : —	2.68	400 400 100 400 400 500	1.84 5.48	2.24	1.27	18.35 9.81
Mid-Plains: Country Inland terminal Port terminal	: 2.65 : 3.07	2.33	ento signo sego signo sego signo	3.16 2.49	2.94	.71 .87	17.14 18.73
South Plains: Country Inland terminal Gulf port terminal	: 3.15 : 3.18 : 1.43	3.52 1.97	1.68	2.62 3.91 5.55	4.62 2.90 1.64	.95	18.70 26.60 26.08
West: Country Inland terminal Port terminal	: : 2.53 : 2.29 : 3.27	1.71	2.55	3.28 2.64 4.26	3.46 1.52 3.53	.97 1.39	20.51 16.67 30.05
Great Lakes: Country Inland terminal Port terminal	: 2.17 : 1.98 : 2.71	2.31 2.43	6.05 3.56	2.79 .79 3.78	3.16 1.93 2.81	1.74 .34 1.34	18.00 13.23 23.19
South and East: Country Inland terminal East port terminal	: 1.53 : 2.23 : 4.00	1.82 1.78 2.00	4.48 3.85 3.91	3.36 3.21 10.87	3.53 3.26 6.70	1.01 2.00 2.12	21.77 11.84 23.54
United States: Country Inland terminal Port terminal	: 2.39 : 2.29 : 2.50	2.25 2.97 2.19	4.28	2.76 2.02 6.41	2.49	.90	18.18 16.72 25.03
All facilities	: 2.39	2.50	1.96	2.72	2.88	1.08	18.44

<sup>-- =</sup> Not applicable.

Source: (36).

<sup>1/</sup> Depreciation and interest on investment based on replacing building and equipment at 1974/75 price levels.

Table 37--Annual operating and fixed costs for conventional malthouse, North
Dakota location, 1973

Item :	Current estimate	: Cost/bushel
	<u>Do1</u>	lars_
Operating costs:		
Malthouse electrical power :	65,000	0.022
Malthouse natural gas	110,000	37322
Propane standby costs (3 months) :	45,000	.052
Labor cost (including malthouse, :		
lab, and maintenance lab) :	150,000	.050
Repair and maintenance :	30,000	.010
Cost of necessary working capital :		
(credit line or cash necessary for :		
<pre>inventory and accounts receivable :   financing) 1/ :</pre>	160,000	.053
i mancing) 1/	100,000	.033
Total operating costs 2/ :	560,000	.187
:	·	
Fixed costs: :		
State and local taxes $3/$ :	43,200	.014
Administrative salaries and :	75 000	20.5
benefits :	75,000	.025
Insurance (inventories, fire and : casualty)	12,000	.004
Annual depreciation 4/	240,000	.080
mindai depreciación 4/	240,000	• 000
Total fixed costs	370,200	.123
Total costs :	930,200	.310

 $<sup>\</sup>underline{1}$ / Working capital needs are estimated to be \$2 million at an 8-percent interest rate.

<sup>2/</sup> Excludes the cost of an assumed 3 million bushels of barley.

<sup>3/</sup> State and local taxes apply only after a potential 5-year tax exemption period. See "Malt Plant Feasibility Study," Bul. 487, North Dakota State University, Nov. 1970, pp. 33 and 56.

<sup>4</sup>/ Depreciation is computed over a 20-year period on the total cost of the malthouse and auxiliary facilities.

Table 38--Barley: Price-support operations, crop years 1950-75

Crop		ional aver		Qua	ntity placed u price support		Percent
year	Loan rate	Support payment	Total	Loans	Purchase agreements	Total	under support
	: <u>Dolla</u>	rs per bus	shel	<u>M</u>	illion bushels	<u> </u>	Percent
	:			id.			
1950	: 1.10	0.	1.10	29.6	1.0	30.6	10.1
1951	: 1.11	0.	1.11	16.3	.6	16.9	6.6
1952	: 1.22	0.	1.22	7.5	2.4	9.9	4.3
1953	: 1.24	0.	1.24	36.1	9.1	45.2	18.3
1954	: 1.15	0.	1.15	100.8	14.3	115.1	30.4
1955	: .95	0.	.94	78.5	17.5	96.0	23.8
1956	: 1.02	0.	1.02	63.5	13.6	77.1	20.5
1957	: .95	0.	.95	119.3	22.9	142.2	32.1
1958	: .93	0.	.93	86.9	20.4	107.3	22.5
1959	: .77	0.	.77	33.9	6.9	40.8	9.7
1960	: .77	0.	.77	43.1	6.6	49.7	11.0
1961	: .93	0.	.93	42.9	1.3	44.2	11.3
1962	: .93	0.	.93	33.2	6.7	39.9	9.3
1963	: .82	.14	.96	23.7	4.5	28.2	7.2
1964	: .84	.12	.96	15.0	1/	15.0	3.9
1965	: .80	.16	2/.96	16.5	1/	16.5	4.2
1966	: 3/.80	.20	1.00	16.5	$\overline{1}$ /	16.5	4.2
1967	: .90	0.	.90	47.8	4	48.2	12.9
1968	: .90	0.	.90	116.2	7.6	123.8	29.3
1969	: .83	.20	1.03	52.0	.5	52.5	12.4
1970	: .83	.20	1.03	27.5	.1	27.6	6.7
1971	: .81	0.	.81	88.9	1/	88.9	19.2
1972	: .83	.32	1.15	41.7	$\overline{1}/$	41.7	9.9
1973	: 1.08	.26	1.34	15.3	$\overline{1}/$	15.3	3.6
1974	: .90	.23	1.13	6.9	<u>1</u> / <u>1</u> / <u>1</u> /	6.9	2.3
1975	. 90	.23	1.13	8.0	<u>1</u> /	8.0	2.1

 $<sup>\</sup>frac{1}{2}$  Less than 500,000 bushels.  $\frac{2}{2}$  Malting barley on exempted farms--price support loan 96 cents--no support payments.

<sup>3/</sup> Malting barley producers electing the exemption would receive no price support payment but would receive an additional payment of 12.5 cents a bushel.

Source: (53 and 56).

Table 39--Barley: Disposition of quantities placed under price support, crop years 1950-75

Crop year	Total placed under price support 1/	Redeemed by farmers <u>2</u> /	: Delivered to CCC	Resealed:	Total deliveries to CCC 3/
	:	Mil.	lion bushels		
1950 1951 1952 1953 1954	30.6 : 16.9 : 9.9 : 45.2 : 115.1	27.1 14.7 7.3 13.0 24.8	3.5 2.2 2.6 28.1 84.8	$\frac{4}{4}/$ $\frac{4}{4}/$ 4.1 5.5	3.5 2.2 2.6 32.4 94.4
1955 1956 1957 1958 1959	96.0 77.1 142.1 107.3 40.8	23.3 16.7 23.7 37.2 26.5	72.7 53.4 101.2 45.3 4.9	4/ 7.0 17.2 24.8 9.4	77.2 64.4 121.9 69.9 8.7
1960 1961 1962 1963 1964	47.3 44.2 39.9 28.8 15.0	24.4 30.0 10.6 16.2 11.8	10.4 9.5 16.8 2.7	12.5 4.7 12.5 9.3 3.0	16.9 14.0 26.3 3.7
1965 1966 1967 1968 1969	16.5 16.5 48.2 123.8 52.5	12.5 10.5 18.8 38.0 22.1	$\frac{5}{5}$ / .8 38.3 4.1	4.0 6.0 28.6 47.5 26.3	1.8 2.5 17.0 70.0 5.6
1970 1971 1972 1973 1974	27.6 88.9 42.4 15.3 6.9	19.1 59.6 42.4 15.3 6.9	.6 .7 0 0	7.9 28.6 $\frac{4}{4}$ / $\frac{4}{4}$ /	.9 .7 0 0
1975 <u>6</u> /	8.0 :	8.0	0	<u>4</u> /	0

 $<sup>\</sup>underline{1}$ / Placed under loan and purchase agreement through 1963; under loan and deliveries to CCC from purchase program beginning 1964.

Source: Agr. Stab. and Conserv. Serv., U.S. Dept. Agr.

<sup>2/</sup> Residual; grain on which loans are repaid.

<sup>3/</sup> Includes deliveries from original program, from reseal program, and over deliveries.

<sup>4/</sup> Loans were not extended.

 $<sup>\</sup>overline{5}$ / Less than 500,000 bushels.

 $<sup>\</sup>overline{6}$ / Preliminary.

Table 40--Barley: CCC-owned stocks and sales by type of program, 1950-75

Year	CCC-own	ed stocks (Jul	y 1) <u>1</u> /	:	Sales by C	cc
beginning : July 1 :	Binsites	Commercial storage	Total stocks	: Domestic :	Export	: : Total :
			Millio	n bushels		
			MILLIO	n busners		
1950	3	29	32	NA	NA	NA
1951	3	17	20	NA	NA	NA
1952	: 1	8	9	NA	NA	NA
1953	<u>2/</u>	2	2	NA	NA	NA
1954 :	: 1	13	14	4	30	34
1955	1	73	74	5	91	96
1956	1	59	60	4	49	53
1957 :	: 4	68	72	6	86	92
1958	: 10	76	86	5	31	36
1959	: 20	77	97	31	28	59
1960	: 13	56	69	7	28	35
1961	13	38	51	28	12	40
1962	7	22	29	3	8	11
1963	9	29	38	6	24	30
1964 :	: 13	16	29	3	12	15
1965	7	13	20	4	6	10
1966	5	6	11	2	3	5
1967	: 4	2	6	$\frac{2}{2}$ /	2/ 2/ 9	$\frac{2}{2}$ / $10$
1968	4	2	6	$\overline{2}$ /	$\frac{\overline{2}}{}$	2/
1969	: 4	23	27	1	_9	10
1970	5	13	18	3	33	36
1971	5	24	29	3	34	37
	1	0	1	14	7	21
1973	0	1	1	1	0	1
1974	0	1	1	1	0	1
1975	0	0	0	0	0	0

NA = Not available.

Source: Agr. Stab. and Conserv. Serv., U.S. Dept. Agr.

<sup>1/</sup> Beginning in 1970, data represent CCC uncommitted inventories.

<sup>2/</sup> Less than 500,000 bushels.

Table 41--Area planted to various grain crops, world, 1950-75

: Total : grains		602	603	623	634	643	929	999	099	662	651		690	629	999	672	682	673	089	693	669	869		989	695	689	709	716	732		
Other grains		38	37	38	38	38	38	35	35	29	31	Ċ	25	37	39	40	39	34	40	40	41	41		40	39	39	38	38	38		
Sorghum		28	28	28	29	31	31	29	35	35	35	C	70	35	36	37	37	37	37	40	38	40		40	41	37	40	40	42		
; Millet	tares	33	33	35	38	38	40	39	36	36	35	r	75	37	37	37	37	38	37	39	38	39		38	37	37	39	37	39	1	
Oats	Million hectares	53	52	53	51	52	51	64	47	94	77	,	74	39	34	32	30	30	30	30	31	31		31	30	30	31	29	31		
Barley	M11	47	47	64	51	55	55	58	99	56	99	Ċ	60	59	61	29	99	64	65	99	89	71		70	72	78	81	82	85		
Corn		89	90	91	93	96	66	104	97	102	100	1	103	101	102	105	103	102	106	108	107	107		109	113	110	113	116	118		
Paddy rice		103	104	105	109	109	111	117	115	118	117	1	170	120	122	122	125	125	125	127	128	132		132	132	130	135	137	140		
Rye		39	38	38	34	35	33	33	32	32	31	ć	67	29	29	26	28	27	24	23	22	19		19	19	17	15	18	15		
Wheat		172	174	186	189	189	196	200	208	208	203		203	203	207	207	216	217	215	220	224	218		207	212	210	217	220	224		
Year	•• ••	1950 :	1951	1952 :	1953 :	1954 :	1955 :	1956 :	1957 :	1958 :	1959 :		1900	1961 :	1962 :	1963 :	1964 :	1965 :	1966 :	: 1961	: 1968	: 6961	••	: 0261	1971 :	1972 :	1973 :	1974 :	1975 :	••	

Source: (46).

Table 42--Barley: Production by world region, 1950-75

Total world		54.1	55.9	63.5	65.5	65.7	70.8	79.0	73.0	78.2	75.1		9.48	77.4	92.8	95.7	102.9	98.6	108.8	110.7	122.6	127.0		128.8	140.0	142.6	157.8	160.2	•		
Western Europe		•	÷	12.6	<u>ښ</u>	3.		œ								28.0					•			35.6	41.6	43.6	4.44	46.8	6.44		
Eastern Europe		0	0	13.5	Э.	2.	5.	7.	•	œ	•		2	9	9	26.5	S	1	5	3	1	2		47.2	45.5	48.4	67.7	69.2	9.67		
Oceania :	ric tons	9.0	٥.	φ.	1.0	.7	1.0	1.2	φ.	1.5	ω.		•		•	1.1	•	•	•	•	•	•		•	•	•	2.7		•		
Asia	Million metric tons			19.3		•			•	•	•		19.6	19.6	22.1	21.0	20.3	21.4	21.0	20.9	22.1	20.9		20.0	20.4	21.1	18.5	20.0	22.5		
Africa			•	4.1									•	•	•	4.3	•	•	•	•	•	•		•	•	•	3.6	•	•		
South America		1.2	ω.	1.7	1.5		1.5	1.9	•	•	•		1.4	1.4	6.	1.6		1.0	1.0	1.2	•	1.1		1.0	1.1	1.5	1,3	1.1	1.2		
North America		10.4	11.1	11.5			14.4			15.7	•		13.7			13.6			•	•		•		18.2	23.4	20.8	19.8	15.7	18.2		
Year	•• ••	1950	1951 :	1952 :	1953 :	1954 :	1955 :	1956 :	1957 :	1958 :	1959 :	••	1960	1961 :	1962 :	1963 :	1964 :	1965 :	: 9961	1967 :	1968 :	: 1969	••	1970 :	1971 :	1972 :	1973 :	1974 :	1975 :	••	

Source: (46).

Table 43--Barley: Production in selected countries, 1950-75

	1																																
P.R.C.			7.9	8.0	8.1	8.2	8.3		•	•	•	7.9	•		•	•	9.8	•	•					9.8			•	•	•	9.5	•	0	
	. V. K.		.4	.2	.7	6.	8.		4.	6.	.5	0.	.2		0.	.3	.5	•	•		.3	6.	.7	6.	.7		•	•	•	0.	•	α	0.
			9	5	80	7	7		10	12	8	13	10		16	13	19	19	28		20	27	24	28	32		38	34	36	55	54	3.5	
West	Germany		•	1.7	•	•	•		•	•	•	2.4	•		•	•	3.7	•	•		•	•	•	5.0	•		•	•	•	9.9	•	0 7	• 1
	Spain	ic tons	•	2.2	•	•	•		1.7	•	•	1.8	•		•	•	2.2	•	•		•	•	•	3.4	•		•	•	•	4.4	•	7 7	•
	rrance	Million metri	1.6	1.7	1.7	2.2	2.5		•	•	•	3.9	•		•	•	0.9	•	•		•	•	•	9.1	•		8.1		10.4	10.8	10.0	0	
United:	Kingdom	Σl	1.7	2.0	2.4	2.6	2.3		•	•	•	3.2	•		•	•	5.9	•	•		•	•	•	8.3	•		•	•	•	0.6	•		0.4
	Canada		3.6	5.3	6.3	5.7	3.8		5.5	5.9	4.7	5.2	4.7		4.2	2.5	3.6	4.8	3.7		4.8	9.9	5.5	7.1	8.1		8.9	13.1	11.3	10.2	8.8	3	•
	states		9.9	5.6	5.0		•		8.8	8.2	9.6	10.4	9.1		9.3	8.5	9.3	8.6	8.4				•	9.3			9.1	10.1	9.2	9.2	9.9	α	. [
		•• ••		••	••	••	••	••	••	••	••		••	••	••	••	••		••	••	••	••		••	••	••	••	••	••	••	••	•• •	
N. S. S. V.	Year		1950	1951	1952	1953	1954		1955	1956	1957	1958	1959		1960	1961	1962	1963	1964		1965	1966	1961	1968	1969		1970	1971	1972	1973	1974	1975	

Source: (46)

Table 44--Production of barley and other grains by world regions, 1975

			Production of		
World region	: Wheat	: Rice	: Barley	Other grains	Tota1
	•• ••		1,000 metric tons	18	
North America	75.2	5.8	17.9	186.1	285.0
Central America	2.9	2.0	4.	14.7	20.0
South America	11.9	11.0	1.2	32.9	57.0
Africa	8.8	7.7	4.0	45.7	66.2
West Asia	19.3	1.6	9.9	2.6	30.1
South Asia	35.4	8.96	3.7	29.4	165.3
East Asia	39.2	222.2	12.2	84.1	357.7
Oceania	11.9	7.	3.5	2.8	18.6
Eastern Europe	95.4	2.2	49.5	75.5	222.6
Western Europe	48.6	1.7	44.9	37.6	132.8
Total	348.3	351.3	143.9	510.9	1,354.4

Source: (46).

 $<sup>\</sup>frac{1}{2}$ / Tax paid withdrawals only. Estimated.

Source: (37).

Table 46--Barley: World exports and U.S. exports as a percentage of total world exports, 1950-75 1/

Year beginning July 1		U.S. exports as percentage of total world exports
	1,000 metric tons	Percent
1950	3,939	19.3
1951	4,785	11.8
1952	7,072	10.0
1953	6,457	4.6
1954	5,565	15.5
1955	7,175	29.8
1956 :	8,280	15.0
1957 :	7,575	24.9
1958 :	6,809	35.9
1959	6,179	40.3
1960	5,896	30.8
1961 :	7,509	23.8
1962 :	4,881	29.7
1963 :	7,433	21.0
1964	7,391	20.4
1965	8,378	18.8
1966 :	6,577	14.2
1967 :	6,827	9.4
1968 :	6,912	3.6
1969	8,631	3.4
1970	11,244	15.6
1971 :	13,496	8.2
1972 :	11,770	12.2
1973 :	11,615	16.7
1974 :	9,226	9.4
1975	12,604	4.1

<sup>1/</sup> Figures do not include malt products.

Source: (45) and unpublished World Grain Trade Statistics, 1974/75, For. Agr. Serv., U.S. Dept. Agr.

Table 47--Barley: World trade by major country of origin and destination, 1973-74 1/

•						Origin 3/	1 3/					••		
Destination: $\frac{2}{}$	United States: 1973: 1974:	ited States 1973 : 1974 :	. Canada : 1973 :19	ada :1974 :	Australla 1973: 197	: 1974:1	: Australia : Argentina 1973: 1974:1973: 1974 :	ina:	Total four countries 1973 : 197	four ties 1974	A11 o 1973 :	other : 1974 :	Total 1973 : 1	tal: 1974
						1,0	1,000 metric tons	ric t	ons					
Japan Belgium-	94	85	806	745	410	509	1	1	1,262	1,339	52	1	1,314	1,339
Luxembourg:	09	ł	32	7	7	32	1		66	39	1,081	993	1,180	1,032
West Germany:	194	15	222	63	14	27	-	1	431	105	940	873	1,371	978
Italy:	171	18	515	485	1	1	103	∞	789	511	458	308	1,247	819
Poland:	256	20	287	356	1	1	1	1	244	376	369	252	913	628
Switzerland:	-	1	1	9	1	1	1	1	1	9	557	513	557	519
Netherlands:	9	1	21	61	1	1	1	7	27	63	317	396	344	459
Korea, Re- :														
public of:	344	248	9	-	27	152		1	377	400	1	1	377	400
United:														
Kingdom:	1	}	70	37	38	15	1	1	108	52	562	346	029	398
United:													,	
States:	}	}	276	316	}	1	1		276	316	1	!	276	316
Iran:	39	82	99	163	24	76	i	1	119	271	}	П	119	272
Mexico:	165	205	!	!	1	1	!	1	165	205	-	4	165	209
Israel:	13	1	236	206	1	1	1	1	249	206	2	!	251	206
All other:	849	193	383	183	212	225	777	20	1,287	621	1,530	701	2,817	1,322
World total :	1,942	867	2,910	2,628	732	986	149	29	5,733	4,510	5,868	4,387	11,601	8,897

<sup>=</sup> Negligible or not applicable.

Source: For. Agr. Serv., U.S. Dept. Agr.

<sup>1/</sup> Year beginning July 1.

2/ Includes all countries importing 200 metric tons or more in 1974.

3/ Exports from France not available for these years. In 1972, French exports totaled 3.6 million metric tons compared with 3.7 million metric tons by Canada. In 1972, France exported large quantities of barley to the U.S.S.R., West Germany, Belgium-Luxembourg, Hungary, Switzerland, and Poland.

Table 48--Economic, physical, and institutional factors that affect the barley economy of the United States

Sector	: Component	Economic factors :	Physical factors:	Institutional factors
Supply	: : Production:			
Juppi	: Acreage	Past and expected prices of bar- ley and wheat Production cost	Malt barley contracts Weather Wheat acreage	Government loan and price sup- port programs
	Yield	Input cost	Weather Diseases Cultural practices Varieties	Varietal research
	: Imports	Domestic malt barley supply Import prices	U.S. production of malt barley Carryover	Trade barriers
	: Carryover	Domestic demand	Working stock requirements	Government programs
Demand	: Malting : :	Beer production Malt price Disposable income	Population Per capita con- sumption trend Exports	Taxes on beer and alcoholic beverages
	: Livestock : feed :	Grain prices Grain supplies Livestock and poultry prices	Livestock and poultry pro- duction	Import barriers on meat
	Seed	Barley prices	Barley acreage Wheat acreage	
	Exports	World grain prices Barley prices	World supply World livestock numbers	Trade barriers P.L. 480 programs

Table 49--Whole grain weights, measures, and conversion factors

Grain	Pounds	: Busi	hels
	Per bushel	Per metric ton	Per quintal
Barley	48	45.9296	4.59
Buckwheat	48	45.9296	4.59
Corn: Shelled Ear husked	56 70	39.6383 31.4946	3.96 3.15
Flaxseed	: : 56	39.6383	3.96
Oats: Light Heavy	32 : 38 : 45	68.8945 58.0164 48.9916	6.89 5.80 4.90
Rice, rough	: 43 : 56	39.6383	3.96
Rye Sorghum grain	56	39.6383	3.96
Soybeans	60	36.7437	3.67
Wheat	: : 60	36.7437	3.67

## Miscellaneous factors:

Rice: 1 hundredweight of rough rice = 2.2 bushels.

1 barrel of rough rice = 162 pounds or 3.60 bushels.

Soybeans: 1 hundredweight of soybeans = 1.67 bushels. Sorghum: 1 hundredweight of sorghum = 1.78 bushels.

<sup>1</sup> metric ton = 22.046 hundredweight

<sup>1</sup> metric ton = 2,204.623 pounds

<sup>1</sup> short ton or ton = 2,000 pounds

<sup>1</sup> long ton = 2,240 pounds

<sup>1</sup> quintal = 220.46 pounds

<sup>10</sup> quintal = 1 metric ton

<sup>1</sup> hectare = 2.471 acres

Table 50--Conversion factors relating to barley and malt content of specified products  $\underline{1}/$ 

		)	Conversion factors	ors	
Product	Bushels of barley to pounds of product	Pounds of product to bushels of barley	Pounds of barley to pounds of product	Pounds of product to pounds of barley	Pounds of product to pounds of malt
-	••				
Barley, unprocessed	48.0	0.02083	1.0	1.0	0.708
Barley flour	21.8	.04587	.454	2.230	1
Pearl barley	26.4	.03788	.550	1.818	1
Malt	34.0	.02941	.708	1.412	1.0
Malt sirups and malt extract	27.2	.03676	.567	1.765	1.25
Malted cereal granules	160.0	.00625	3,333	.300	.212

-- = Not applicable.

1/ One bushel of barley weighing 48 pounds yields 1 bushel of malt weighing 34 pounds. In 1972, 27.5 pounds of barley malt were used per barrel of malt beverage or an equivalent of .81 bushel of barley. Weights may vary These are U.S. standards. One barrel of malt liquor is equal to 31 gallons of beer. considerably in some countries.

Source: (54).

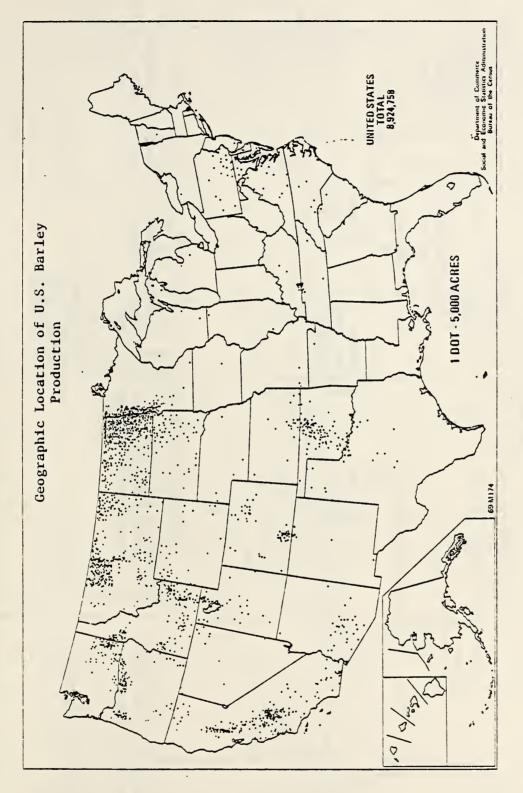


Figure 1.

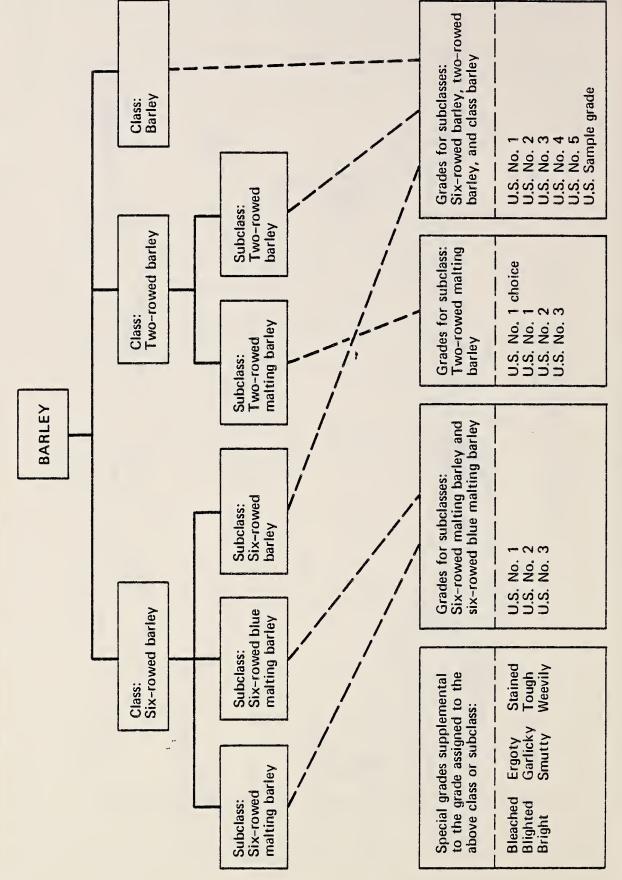
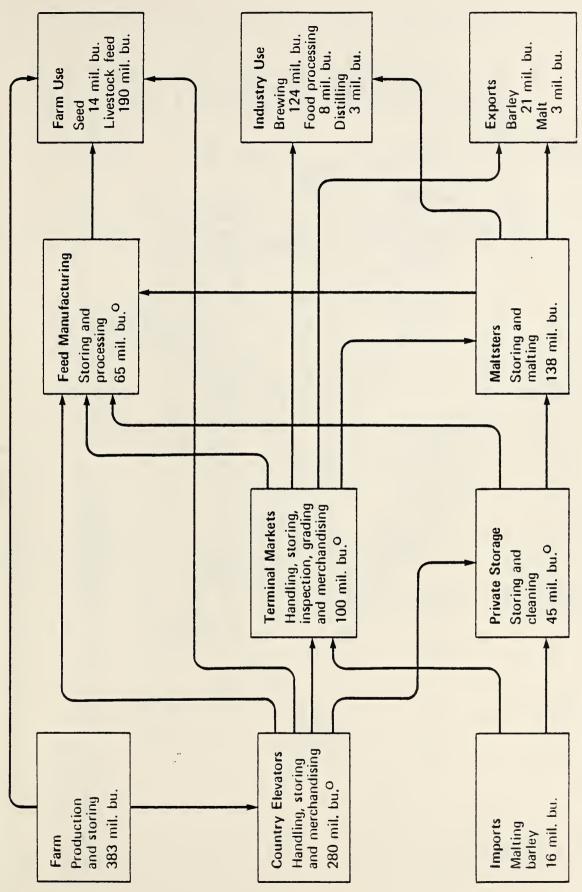


Figure 2

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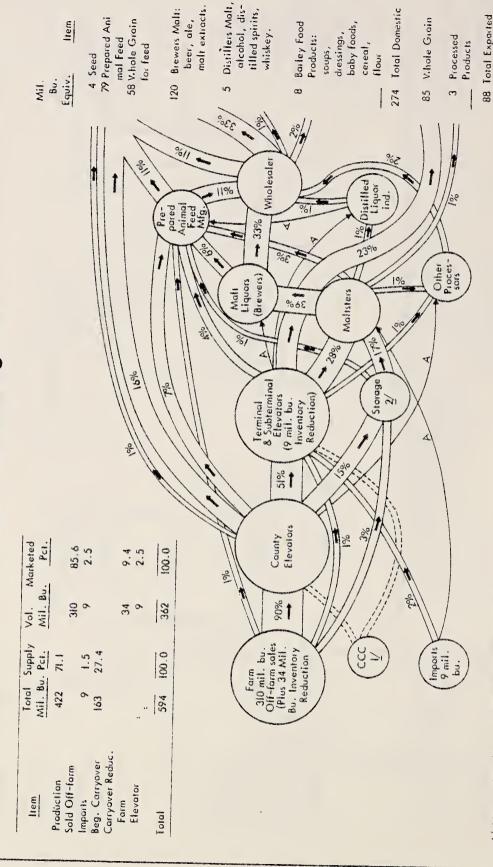


Not shown in this illustration is the beginning inventory of 92 million bushels and the ending inventory of 129 million bushels. These volumes tend to be scattered throughout the marketing chain at any given point in time either as stored barley, barley products, or working inventories. O Estimated from industry sources.

Figure 3

## BARLEY MARKETING FLOW

1973/74 Marketing Year



Who in 1973/74. A = Less than 0.5%. 100% volume marketed (362 mil. bu).  $\frac{1}{2}$ / Intermediate holding facilities for malt barley. Facilities may be located at country points or adjacent to malt plants.

Ending Carryaver:

120 Whole Grain 55 On-farms

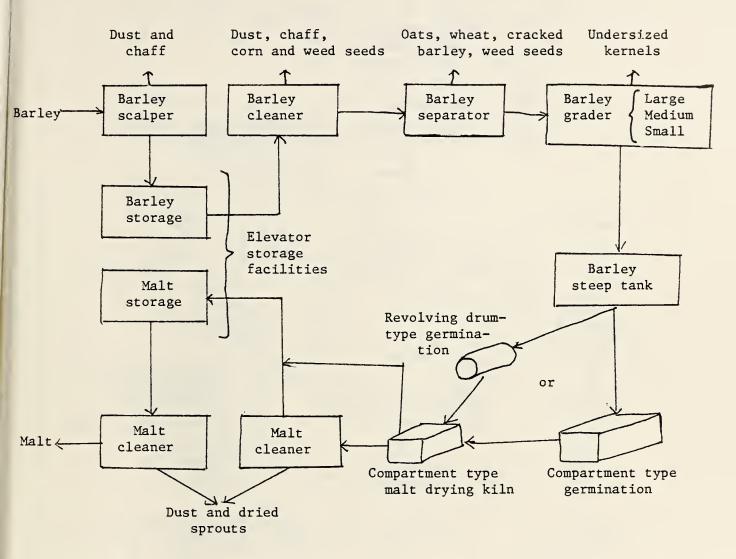
In Elevators

65

Source: Feed Situation, ESCS, USDA, February 1976.

Figure 4

## Flow diagram of malt plant



Source: (<u>50</u>).

Figure 5

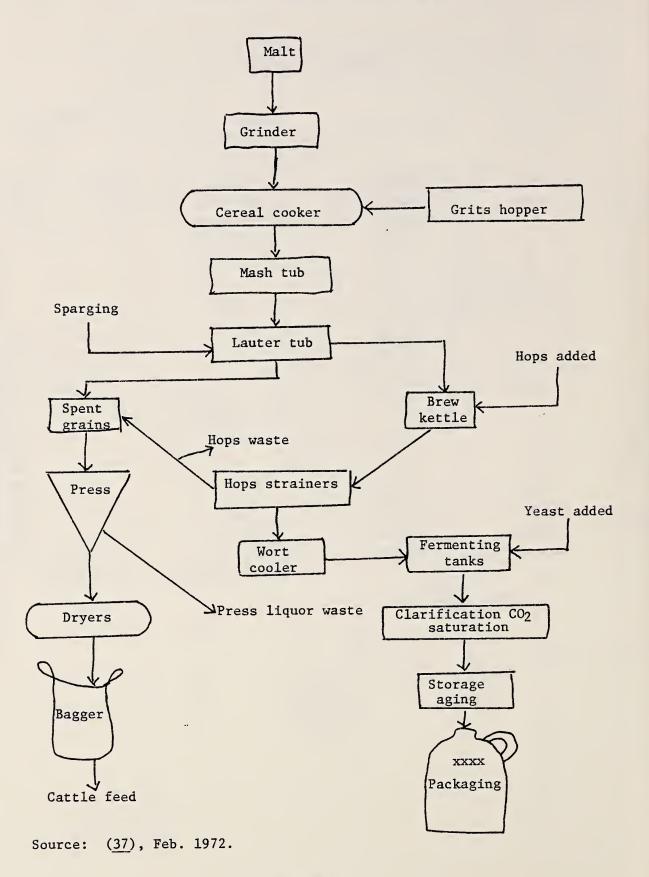
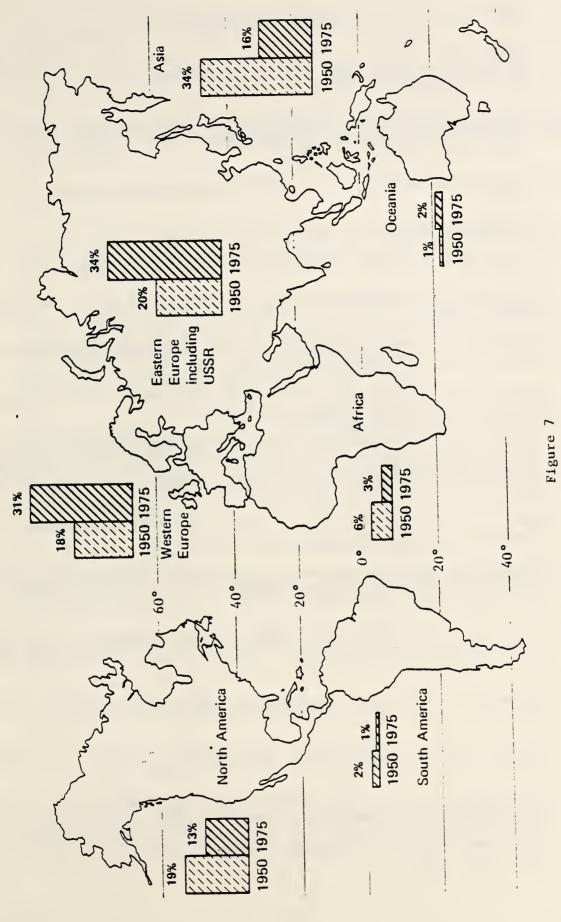


Figure 6



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